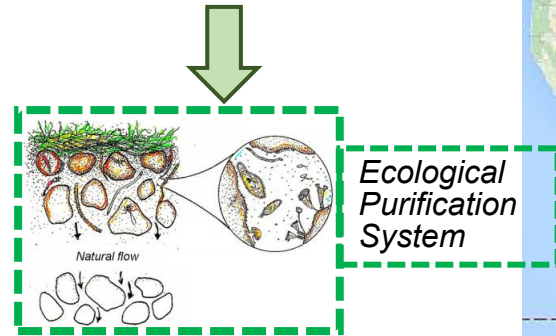
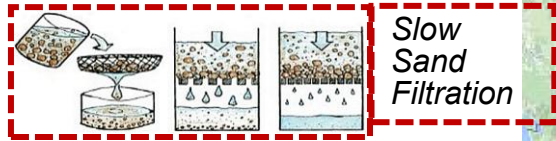


Slow Sand Filter is Ecological Purification System.

Part 5.

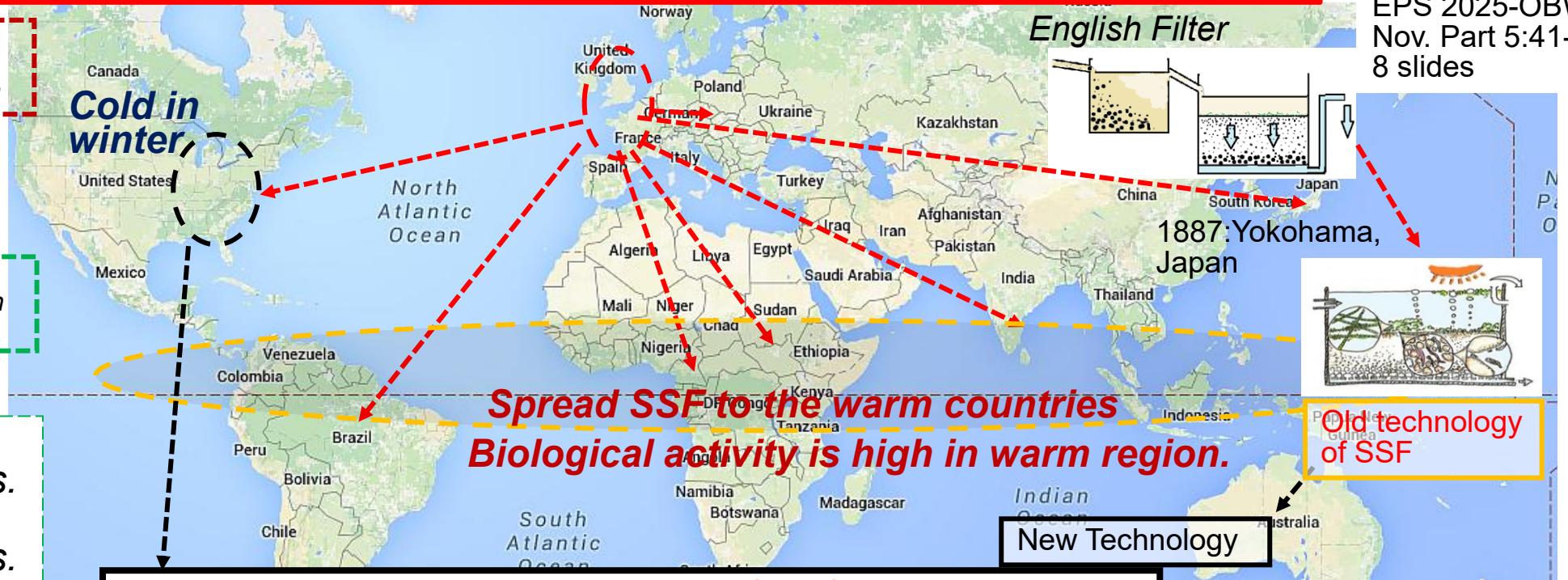
EPS 2025-OBW
Nov. Part 5:41-48
8 slides



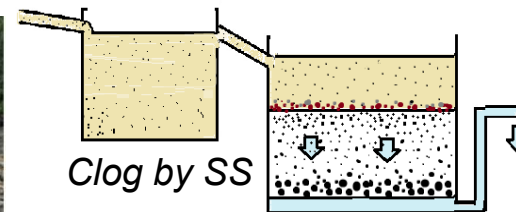
Slow means gentle for small organisms.
Sand is just habitat for small organisms.
Food Chain is the key.

Key is Gentle for Small Organisms.

Non-polluted water contains fine SS and poor food for small organisms in continent rivers in USA.

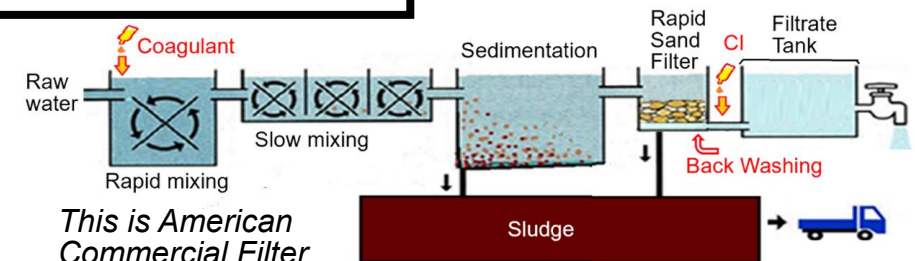


Biological activity is weak in winter.



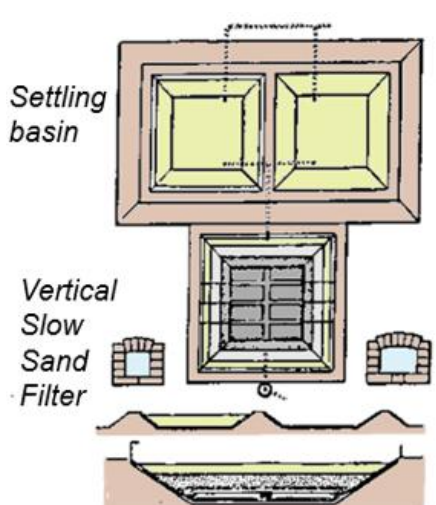
Does not settle.

Filter easy to block by suspended solid.



People loves new technology.

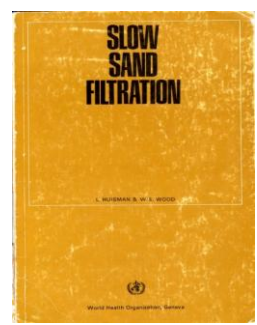
RSF spread to the world.



The filter rate was 2-3 m/d (10cm/h).

38 cm Water depth
61 cm sand layer
61 cm gravel layer

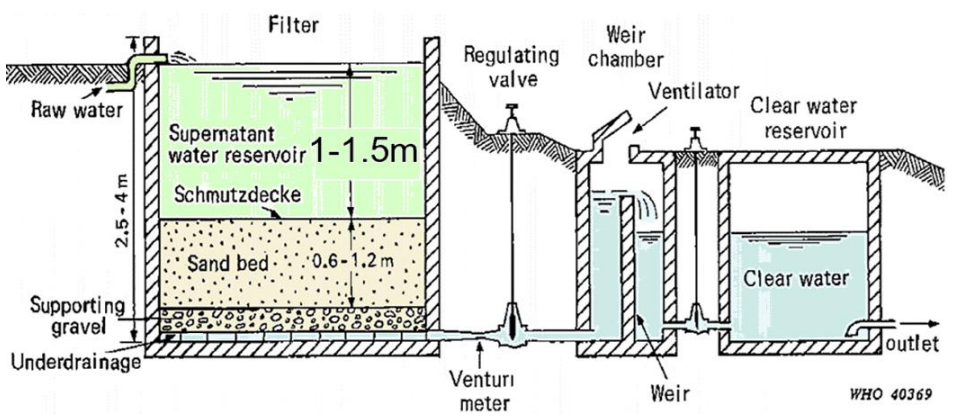
Simpson filter in 1827 is 38 cm. Shallow depth



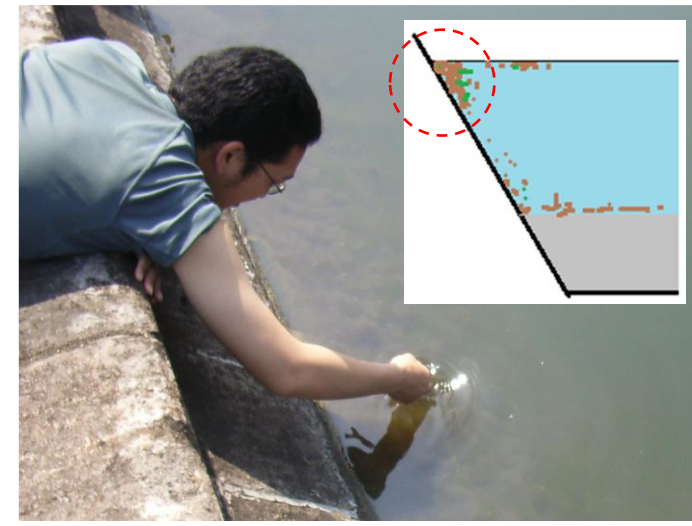
Huisman & Wood 1974: WHO manual of Slow Sand Filtration for safe drinking water

WHO manual 1974 Water depth is 1-1.5 m. Deep depth

Huisman & Wood didn't notice the role of algae.



Algae grow well on the shallow river bed even in cold winter.



Algae grow well on the shallow slope of a slow sand filter.

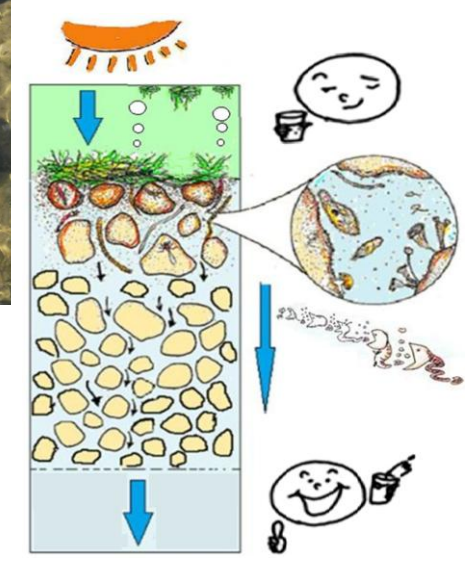
Shallow depth activates algal photosynthesis and other biological activity.



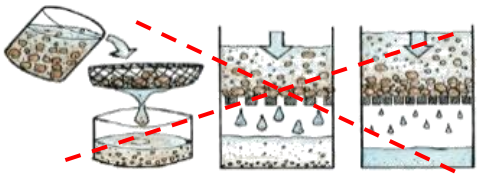
No growth on the deep filter bed.



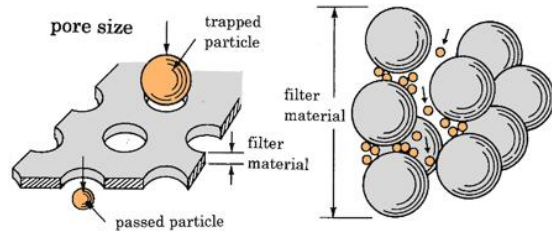
Algae grow well in shallow model.



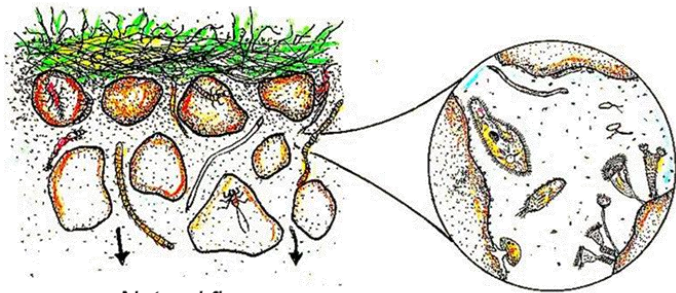
Shallow depth is the key.



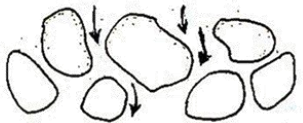
SSF is not mechanical filter.



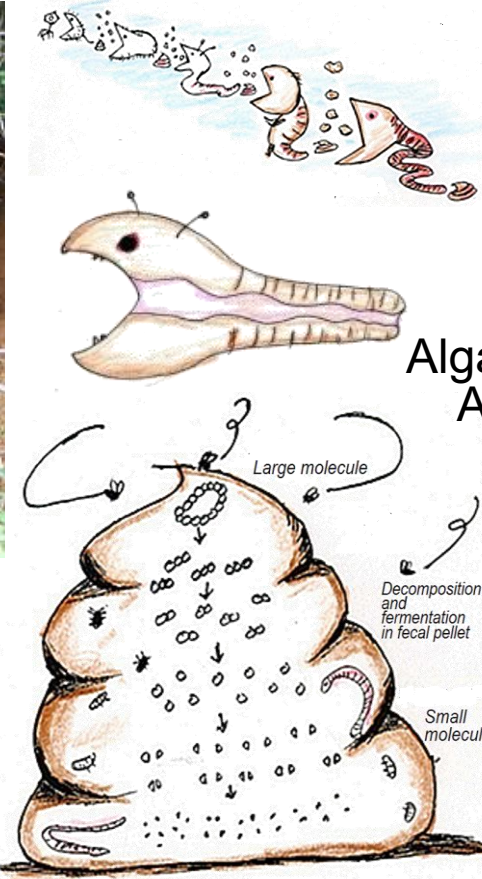
This is not mechanical reduction.



Natural flow



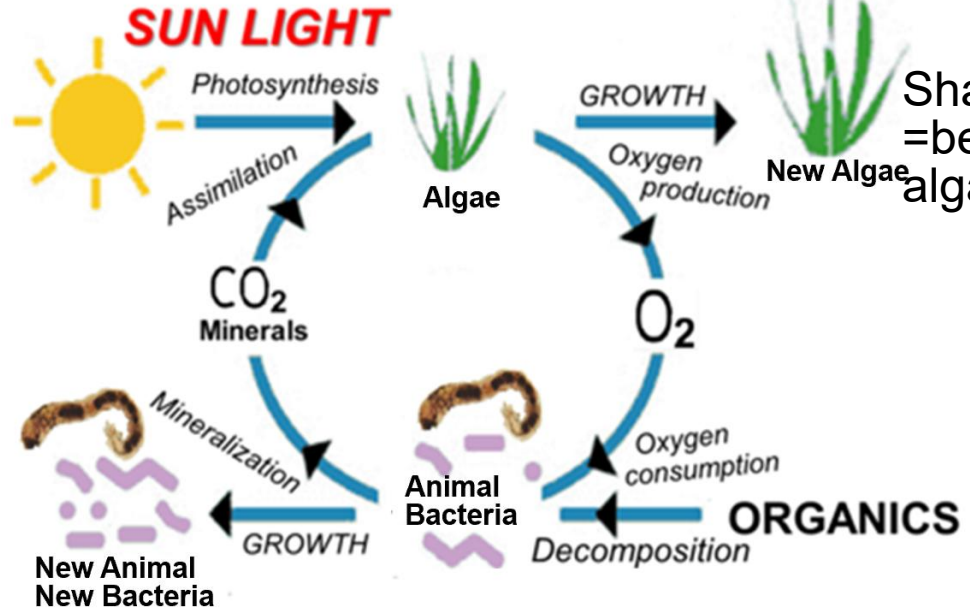
Large molecules are broken to small molecules under anaerobic condition in fecal pellets.



Algae=food for small animal
Algal growth : photosynthesis
=oxygen production
=aerobic condition
=gentle for animal activity

Key is Food Chain.

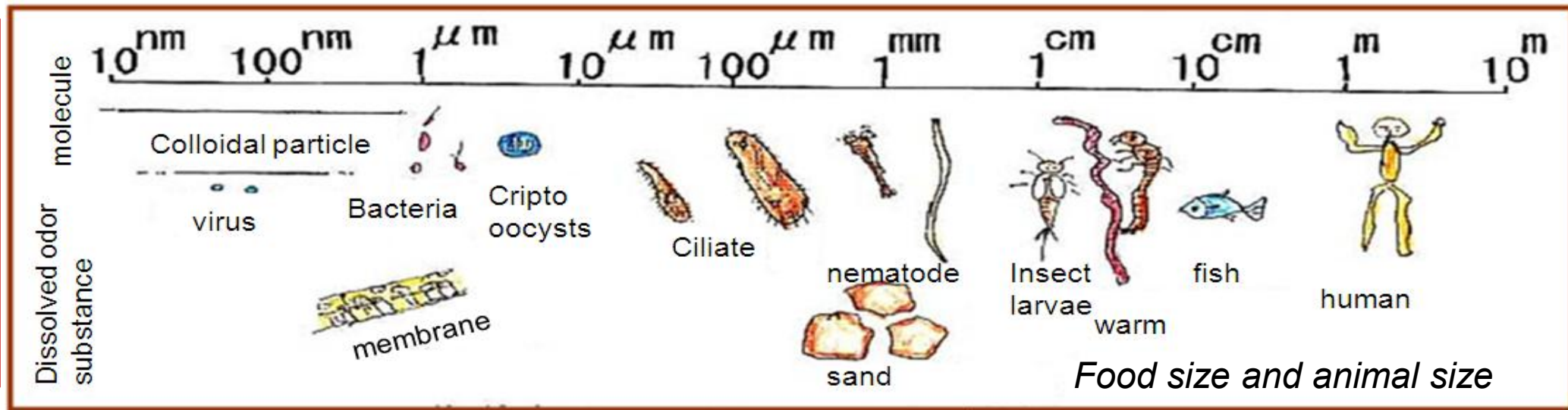
This is an Ecological Purification System.



Shallow depth = better for algal growth



Food chain among small animals is the key for purification system.



Hungry creatures are important to trap any particles under gentle condition.

Short time work

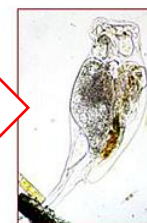
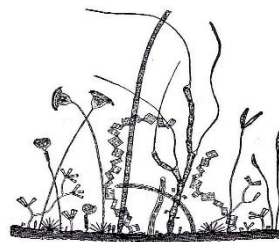
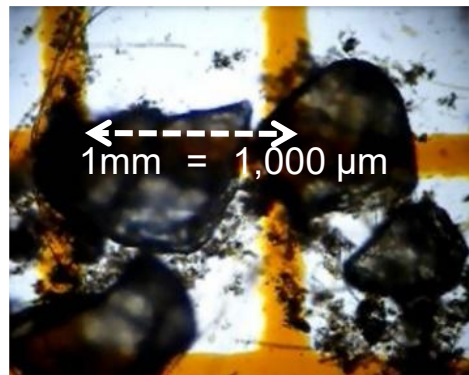
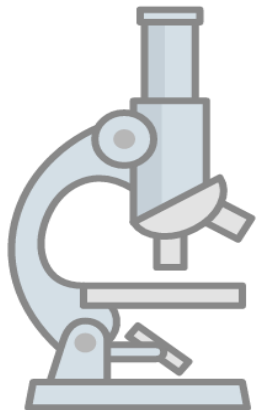
Trap and collection time of particle by small organisms is very short.

Passing time of food in body is also very short.

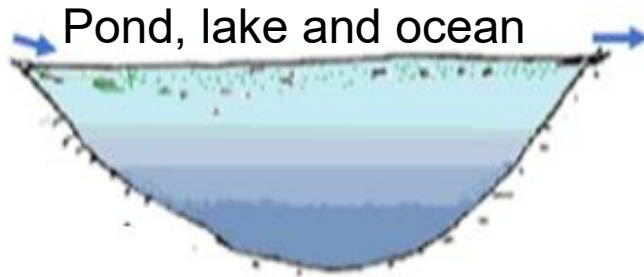
Long term action

Complete decomposition (mineralization) in the faecal pellet.

Anaerobic condition inside of fecal pellet.



Different type of algae grow in different water environment.

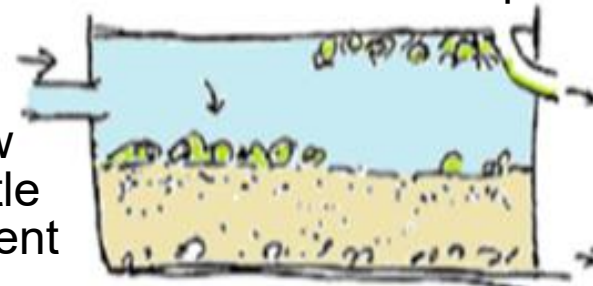


Pond, lake and ocean

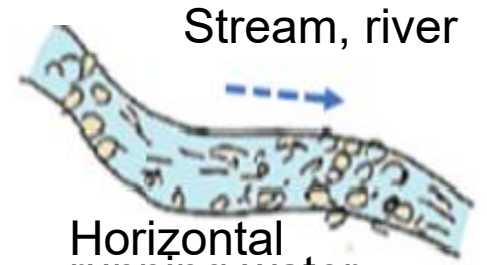
Stagnant water

There is down ward current from surface in slow sand filter pond.

Slow gentle current



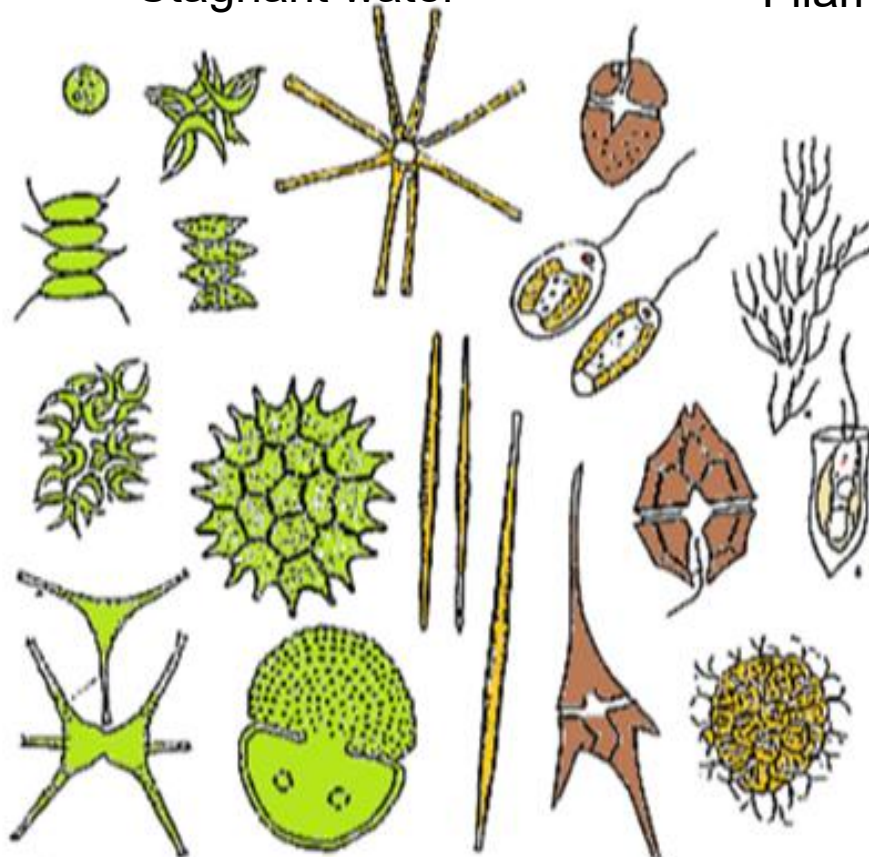
Filamentous algae can grow.



Stream, river

Horizontal running water

Occasional storms and rapid currents.

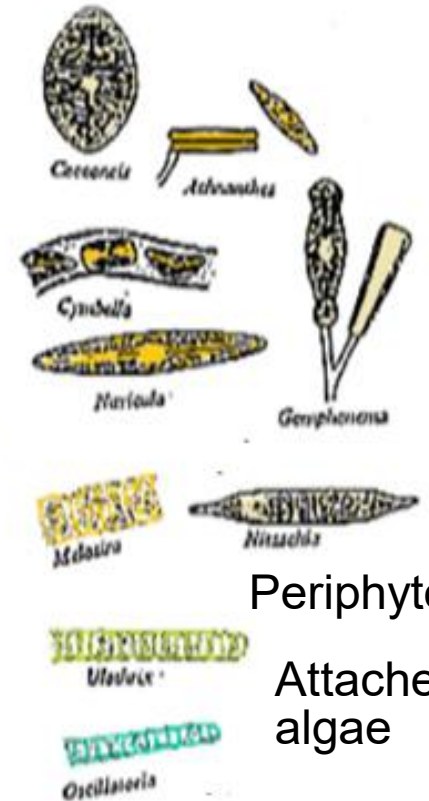


Float and drift algae
Phytoplankton

Flagellated algae



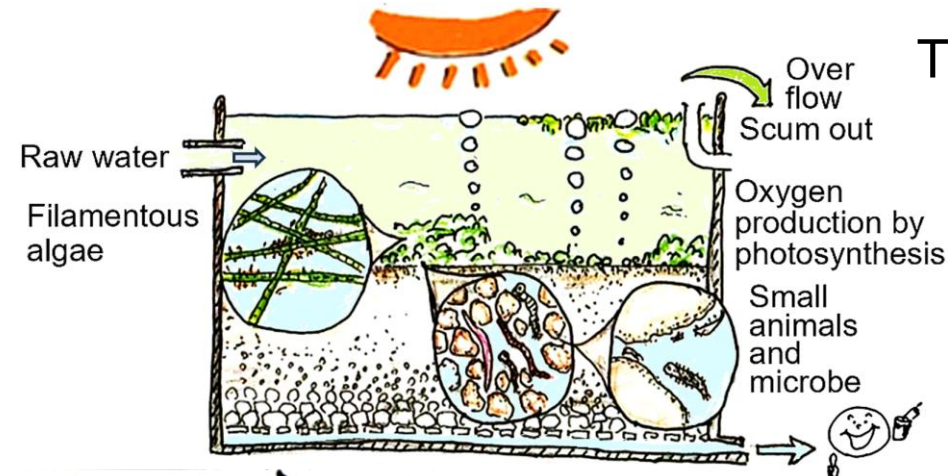
Filamentous algae



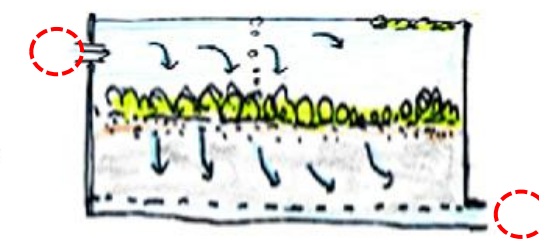
Periphyton

Attached algae

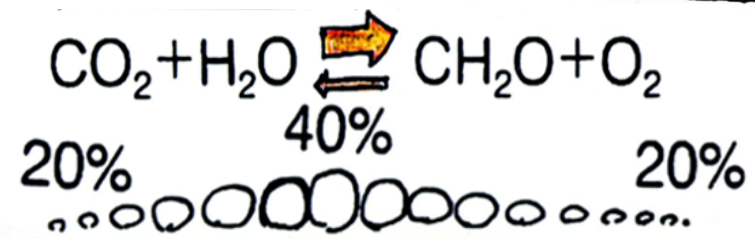
Aerobic condition is essential for biological community.



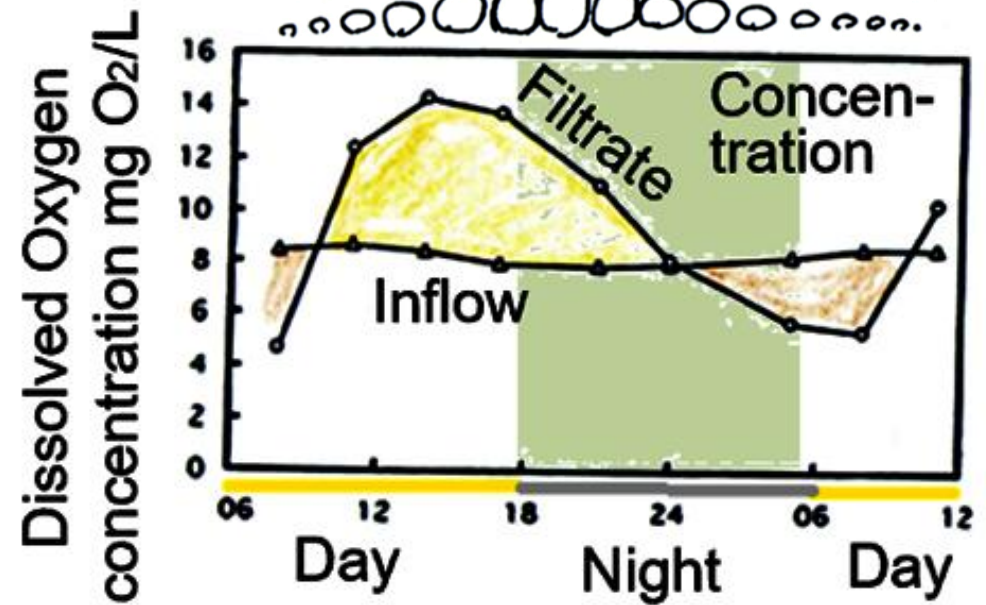
There is down ward current.



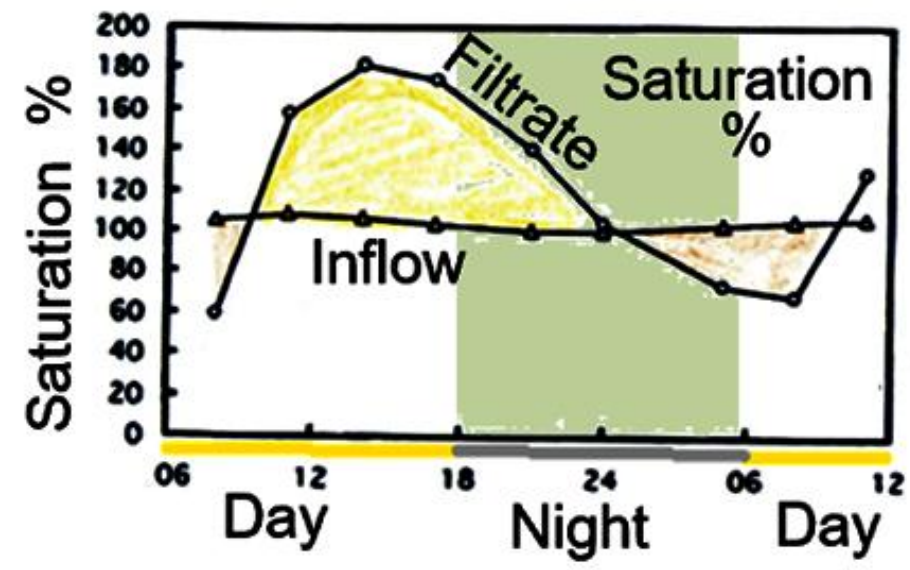
Diurnal change of dissolved oxygen (DO) was measured.



Partial pressure of oxygen in bubbles was also measured.



Soon after sun rise, DO in filtrate was rapidly increased.



Even after sunset, DO in filtrate was super saturated condition.



Shallow depth is key.
Algal photosynthesis accelerates purification process by small communities and keeps aerobic condition even in night time.



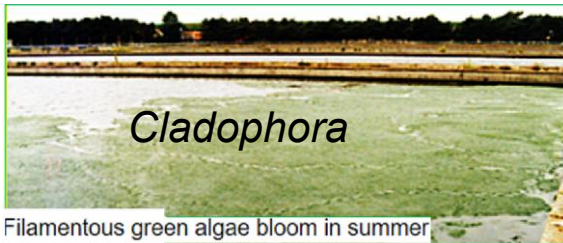
We presented role of algae in SSF at International conference in Spain in 1992.



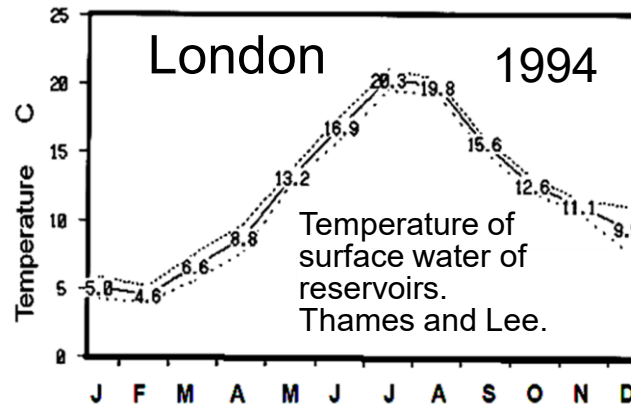
<https://www.tandfonline.com/doi/abs/10.1080/03680770.1992.11900544?journalCode=tinw19>



<https://www.tandfonline.com/doi/abs/10.1080/03680770.1992.11900545?journalCode=tinw19>



Green algae in summer and diatom in winter in Thames filters.



We visited to Thames Water company on 19th of August, 1992. We explained about role of algae in SSF.

After our visit, I investigated the seasonal change of algae in Thames filters in London from 1994 to 1996, 30 years ago.



Nutrient rich Thames water

Ashford Common WTP

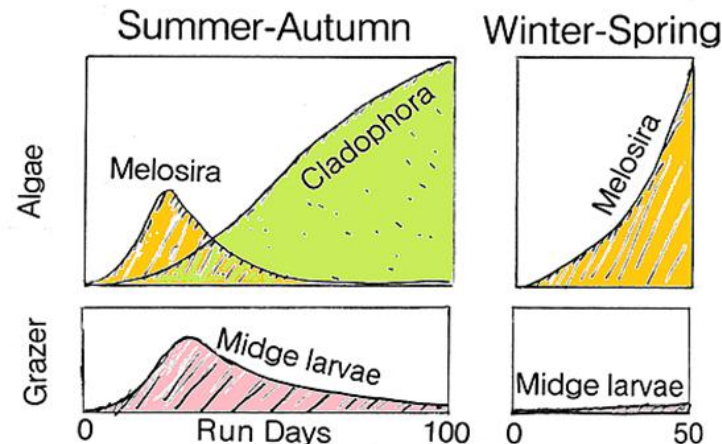
Biological roughing filter without chemical.

Copper Mills WTP



100mx35m 32 Filters

100mx34m 34 Filters



Diatom to Green algae in summer is due to grazing activity.

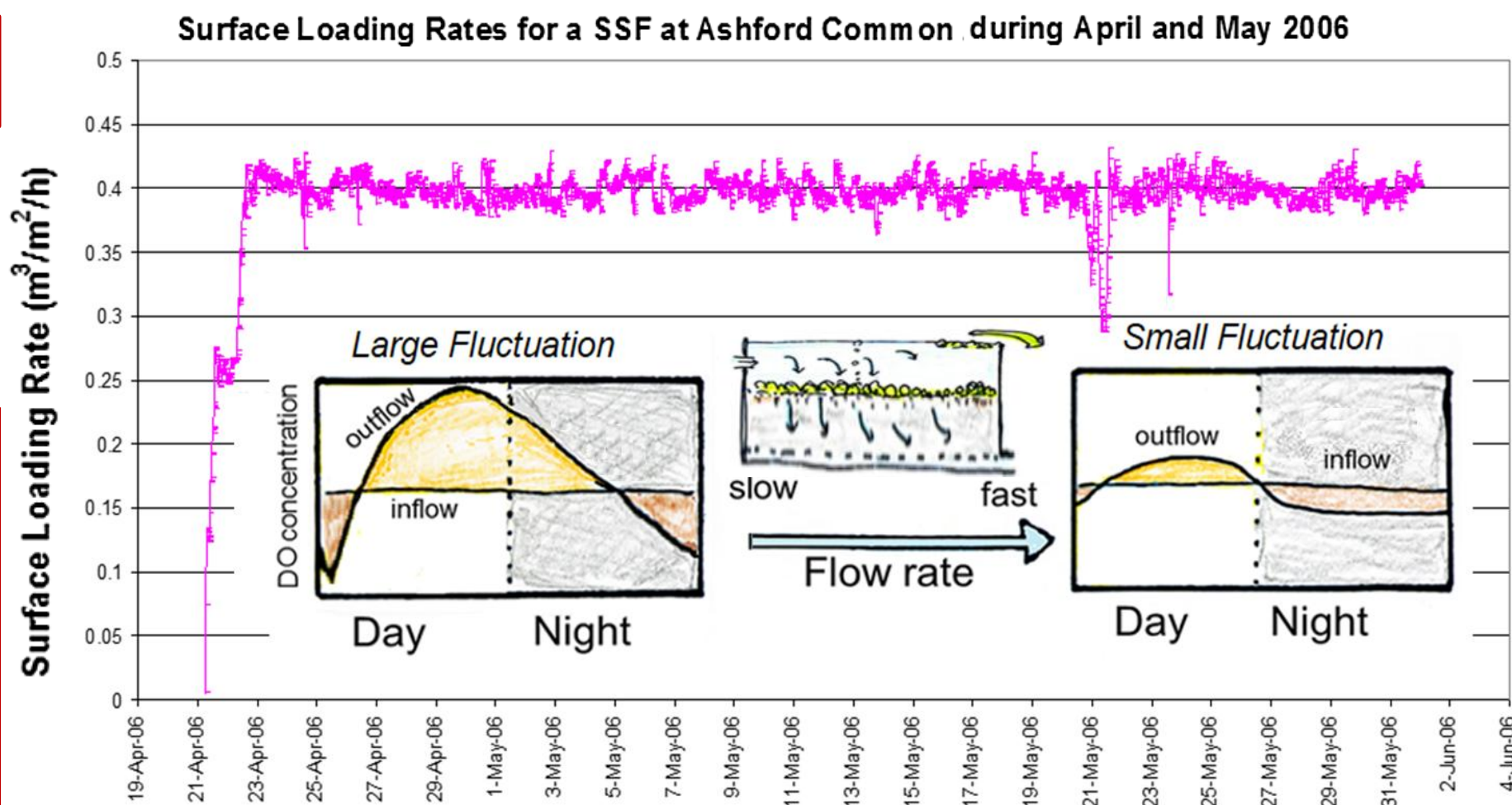
About higher flow rate of Thames filters

Since your visit (Aug. 1992) we have added DO and turbidity monitoring on the outlet of all SSFs.

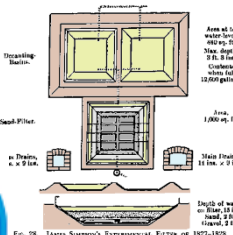
Thames Water's asset standard says we can operate up to **0.5 m/h (12 m/d)**, but in reality, we are usually in region of 0.25 to 0.35 m/h, but we can reach 0.4 m/h occasionally if we have to. We do have keep a careful eye on dissolved oxygen (DO).

2025/03/18

Dr. Michael Chipps
Principal Research
Scientist



Aerobic condition is essential for hetero-tropic organisms in the sand layer.



The filter rate was
2-3 m/d (10cm/h). → 4.8 m/d (20 cm/h)
38cm water depth
200yrs ago
*World wide English
Standard Filter rate*

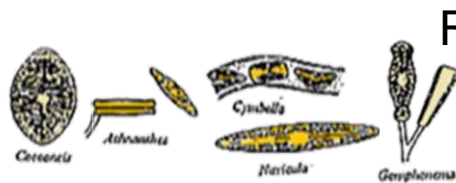
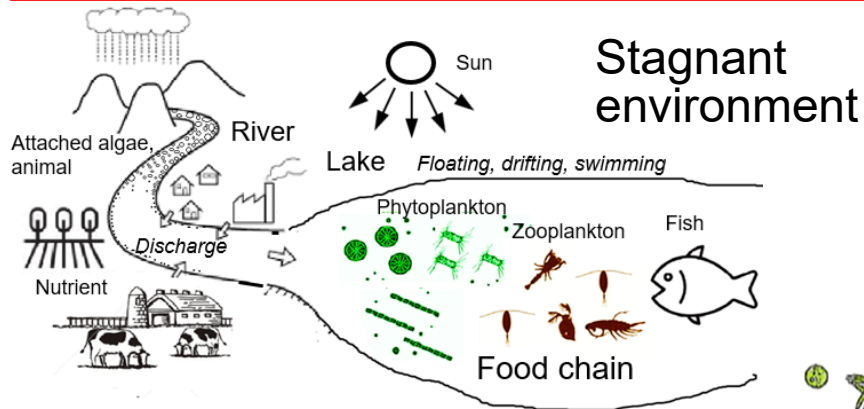
→ The filter rate of 0.4 m/h (9.6 m/d)
is adopted in Thames filter plants
in London to escape oxygen drop
in filtrate during the night time.

Faster flow rate is better for small organisms in the filter.

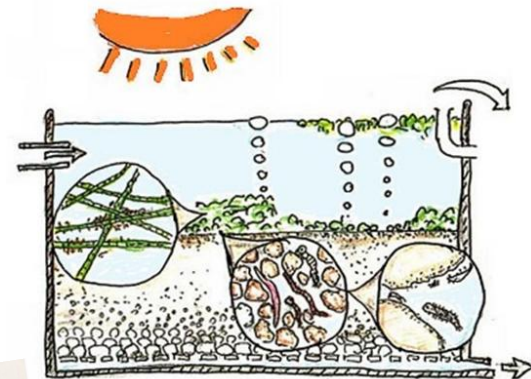
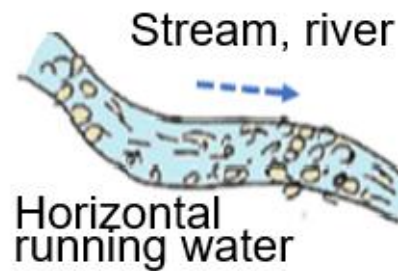
Hungry condition is normal. Living things are always ready to grow.

Part 6.

EPS 2025-OBW
Nov. Part 6:49-56
8 slides



Running environment



The **boundary** between river and lake or land and lake.

There is a transition site.

Suitable organisms grow at new environment.



All living things are in a **hungry** condition, always waiting for an opportunity to reproduce.



In places where the environment changes, biological communities suited to the new environment become active.

Living things are always ready to grow.

1974, Broa (Lobo), São Carlos, São Paulo, Brazil

Broa reservoir



Clean
delicious
spring
water



Clear subsurface water
in a river bed



Dirty materials
are broken
passing
through the soil
or sand layer
by biological
activity.

Dissolved Oxygen is important.



Covered
filter: Iizuna,
Nagano,
Japan from
1974(S49).

Made windows
for solar radiation.



Covered filter from 1849,
at Albany, NY, US
Microscopic organisms
play an active role in the
covered filter.

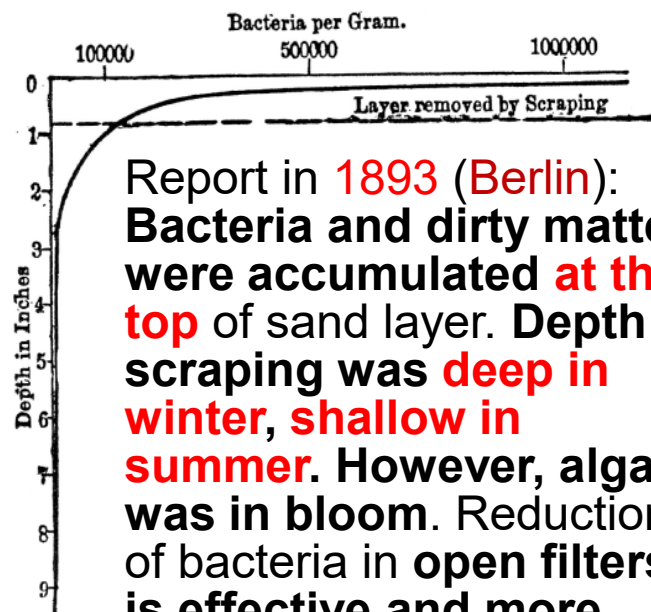
Covered filter:
Otaru, Hokkaido,
Japan from 1927

Biological activity
was increased.
Filter resistance
was decreased.



I remember the explanation of Baker's book "The Quest for pure water" in 1949.

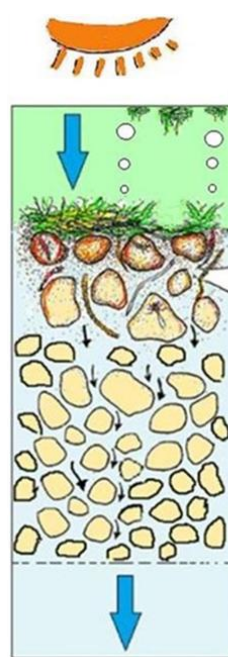
Effect of **open** filter and **covered** filter.



Report in **1893 (Berlin)**: **Bacteria and dirty matter were accumulated at the top** of sand layer. **Depth of scraping was deep in winter, shallow in summer.** However, **algae was in bloom**. Reduction of bacteria in **open filters** is **effective and more clear filtrate** water in comparison with open and covered filters during 20 years.

Filter resistance of **Open filter** did not increase.

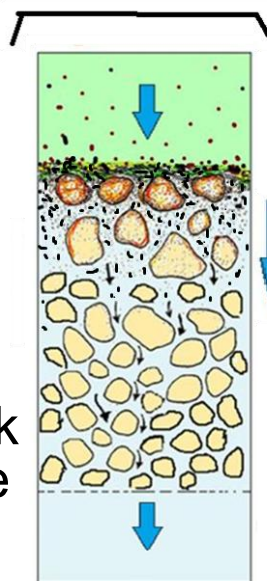
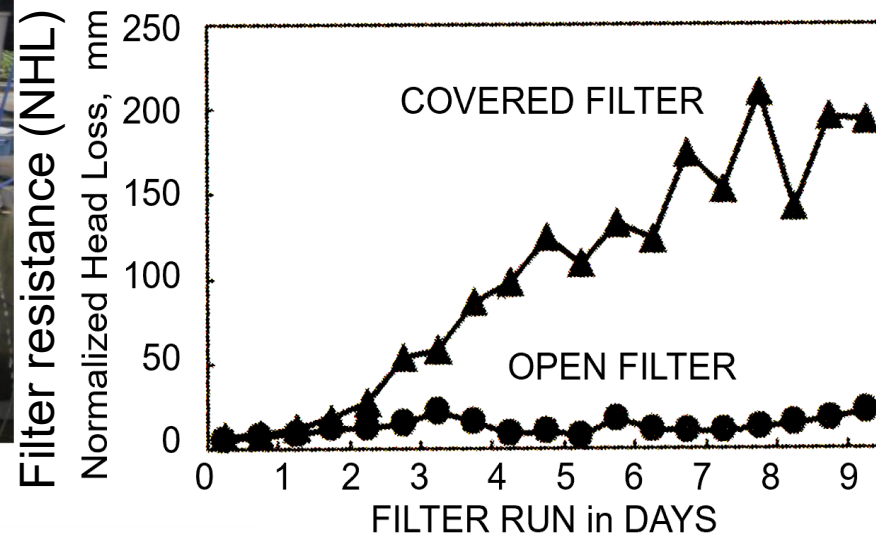
This means performance is due to biological activity.



Filter resistance of **Open filter** did not increase.

Algae grow well.

Grazing animals work well near the surface.



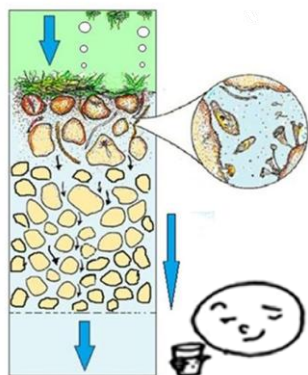
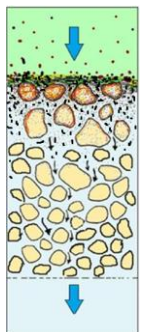
Filter resistance of **Covered filter** increased almost every day.

There is no growth of algae and is little food for grazing animals.

SS accumulated on the sand surface and resistance gradually increased.

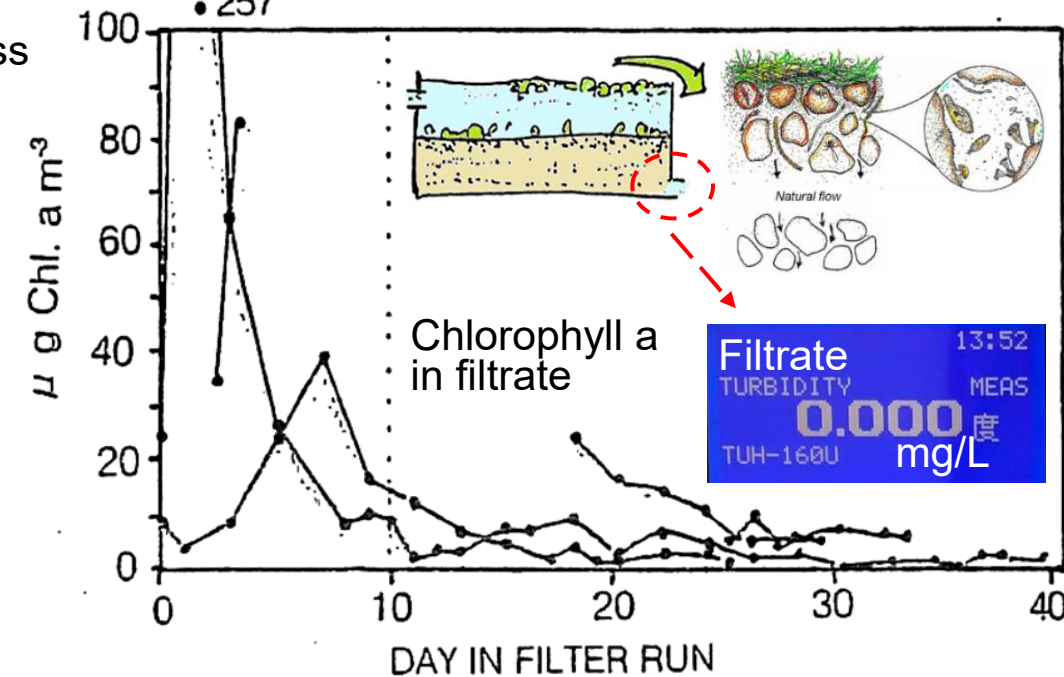
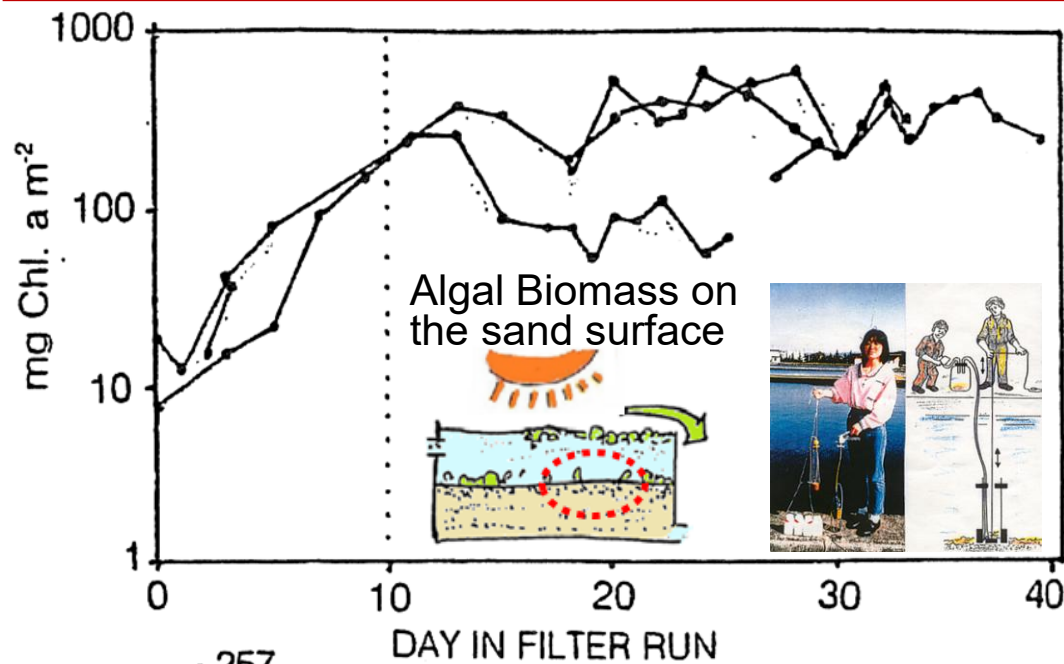


Algae had been trouble for the rapid sand filter in US. Taste and odor algae, filter clogging algae are big trouble in water supplies in US.



Filtrate is purified by biological communities.

I confirmed the effect of algal growth on the filter bed during filter run.



Algae grow well in summer. Continuous culture system of filamentous Algae becomes after 10 days.



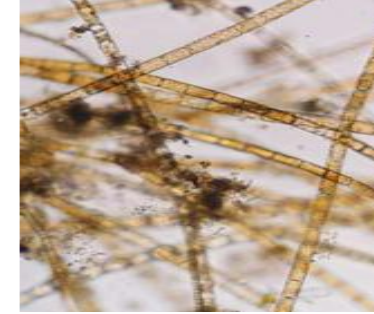
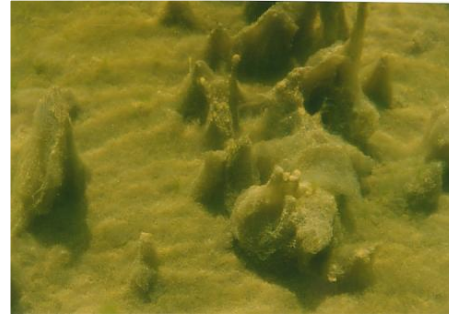
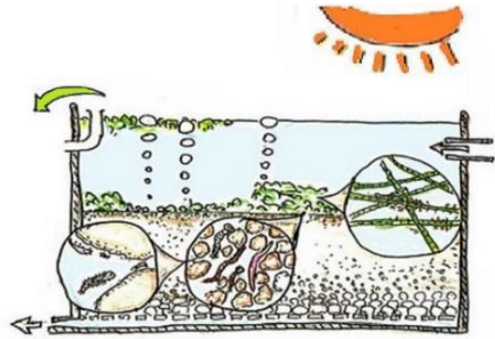
Scrapping of surface mud is not necessary in warm summer.

Filtrate water became clear water in 10 days. Grazing animal community grew well within 10 days.



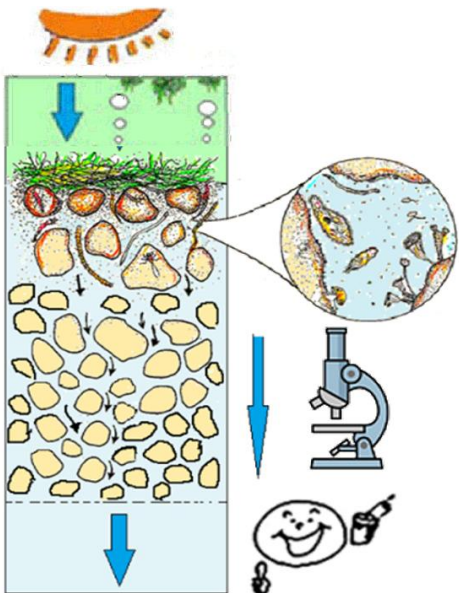
Japanese standard filtrate is 2 degrees (mg/L).

Super clean filtrate.



The filamentous diatom *Melosira* grows predominately and develops into a cotton-like shape on the sand surface.

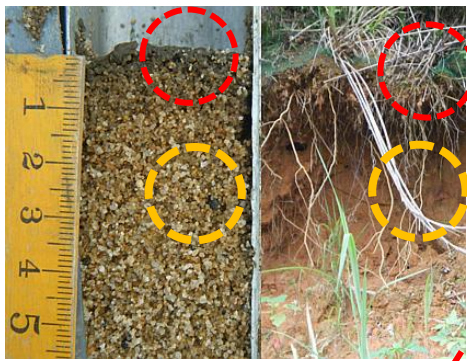
The algae mat floats along with the inflowing turbidity due to the buoyancy of oxygen bubbles caused by photosynthesis. Outflow from overflow pipe. It becomes a continuous culture system. It also serves as an automatic garbage collector.



The sand in water is clean and uncontaminated.
⇒ The sand gets dirty because the water is pulled down.

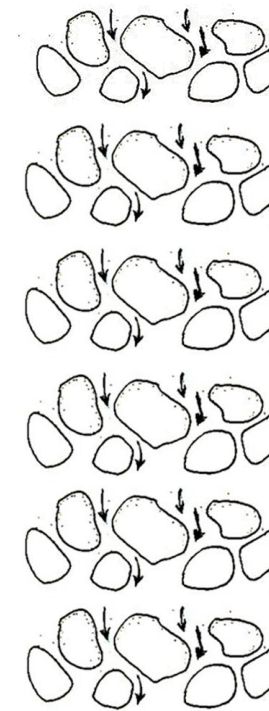
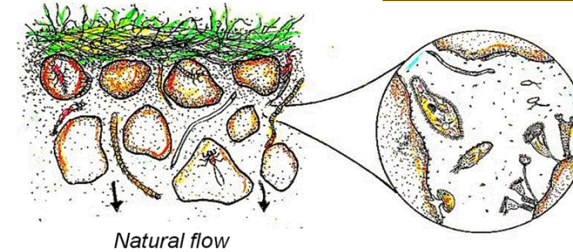
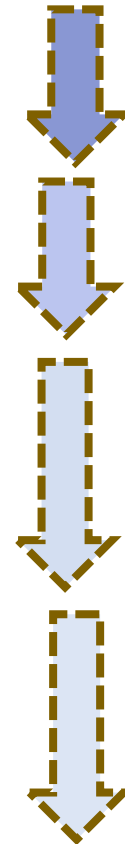
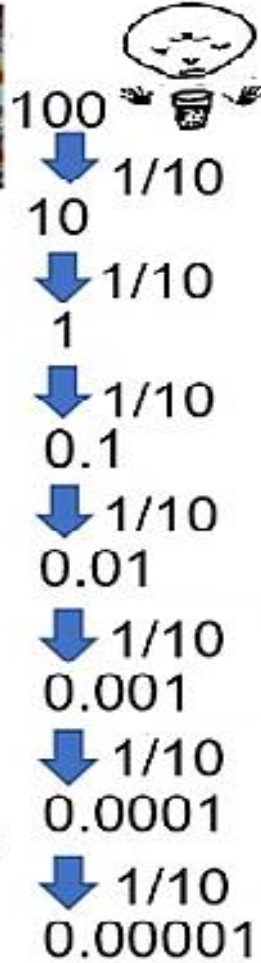
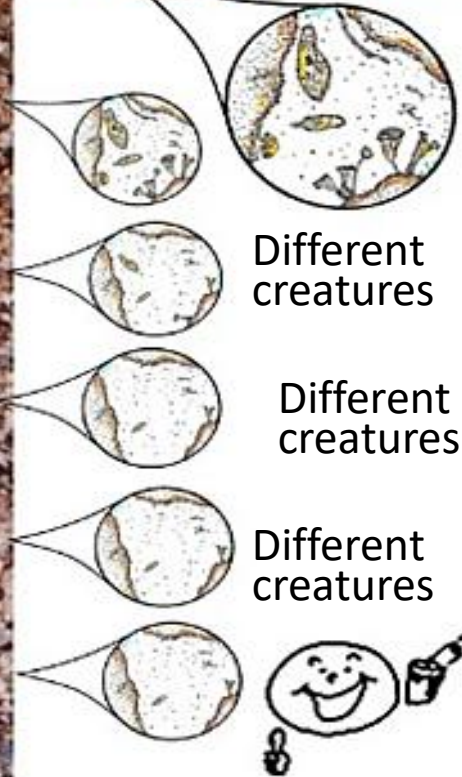


The sand layer is similar to the forest soil profile. Food for organisms comes from the surface.



Organisms living on the surface and beneath it are not the same.
Different creatures are active. Creatures that are suitable for that food will be active.

Vertical flow from top to bottom.
 The most important thing is that the sand **does not move**.



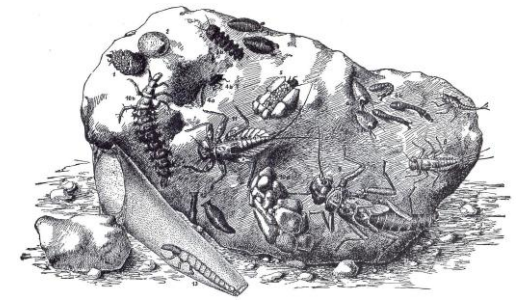
Microscopic organisms that attach to the sand surface can play an active role with peace of mind.

Completely decompose things that can be biodegraded.

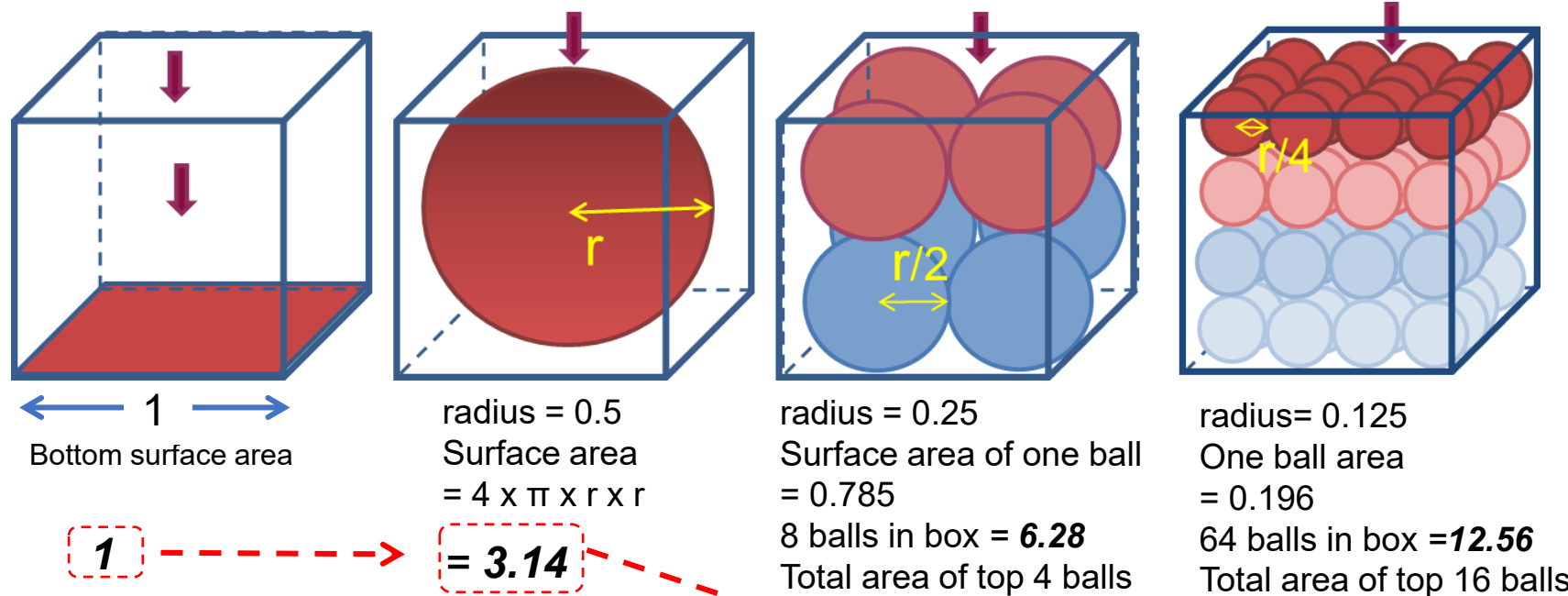


Most of small organisms live on the surface of substrata (sand particle) under slow current condition.

They live at the top of sand layer where food comes. They are **always waiting for food**. They are always **hungry**.



Large surface area is better. Small sand is better.



Total surface area of top layer of balls is always same of 3.14 times than flat area. Smaller ball makes larger area.

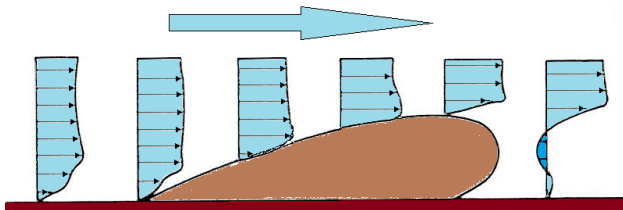
And, total volume of balls is always same of 52 % (porosity : 48%) in a box.

Viscosity relates to temperature

Surface area of a ball is 3.14 times than flat area.

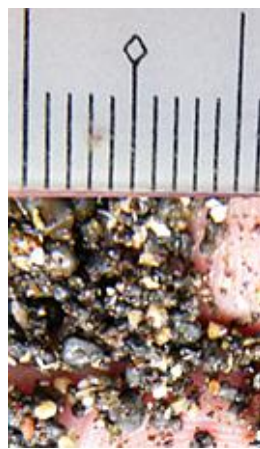
Filter resistance increases toward smaller size of particle.

Too small particle becomes a flat surface.

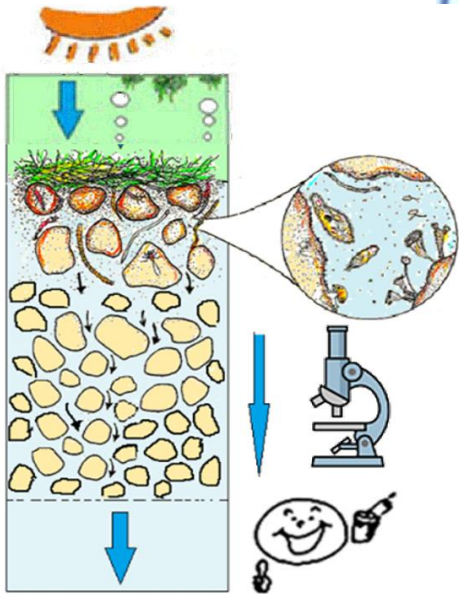


Points: shallow depth,
enough radiation on the
bottom, rapid growth,
even large size of sand.

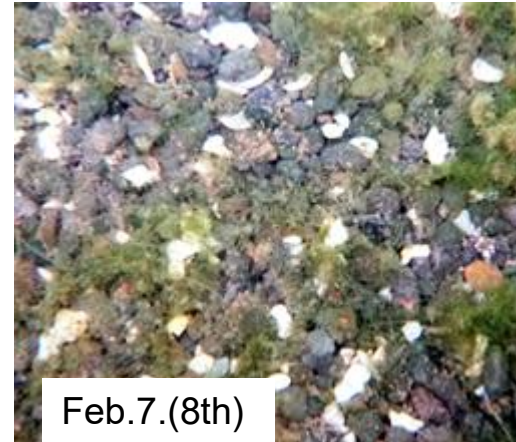
We confirmed the
performance using a
bucket model in Samoa,
tropical island.



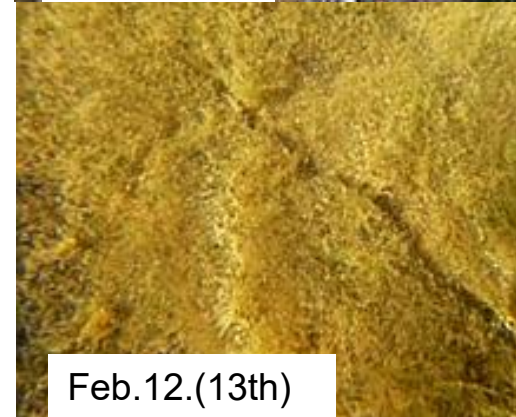
Sand washed and separated with mosquito mesh (1-2 mm)



Shallow depth: Algae grow well.

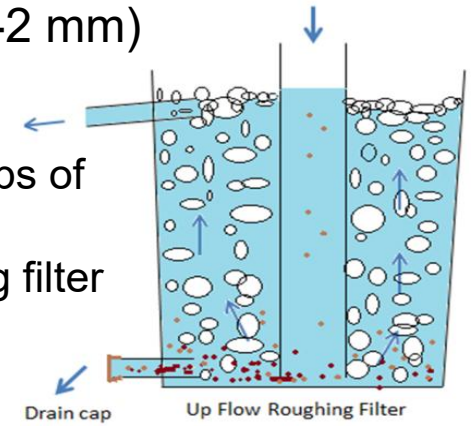


Feb.7.(8th)



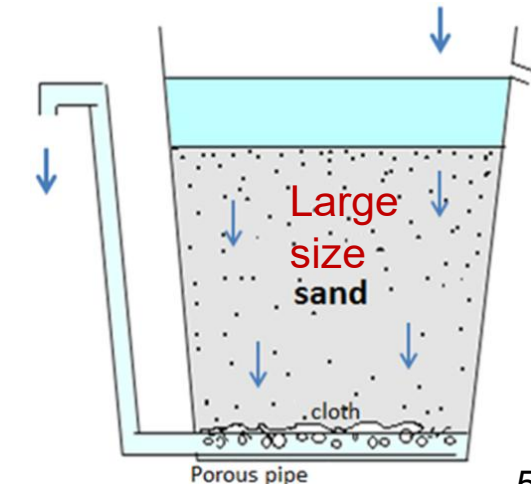
Feb.12.(13th)

Two steps of
up-flow
roughing filter



Filter rates
5m/d,
10m/d,
20m/d

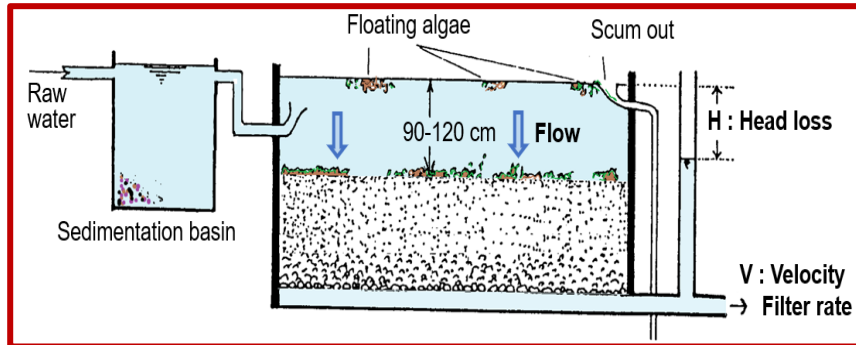
**All good
quality of
filtrates.**



Filter Clog relates to Biological Activity. Filter Resistance relates to Temperature.

Part 7.

EPS 2025-OBW
Nov. Part 7:57-65
9 slides



Slow Sand Filter Plant (EPS) in Ueda,
and NHL (youtube.com) 4 min

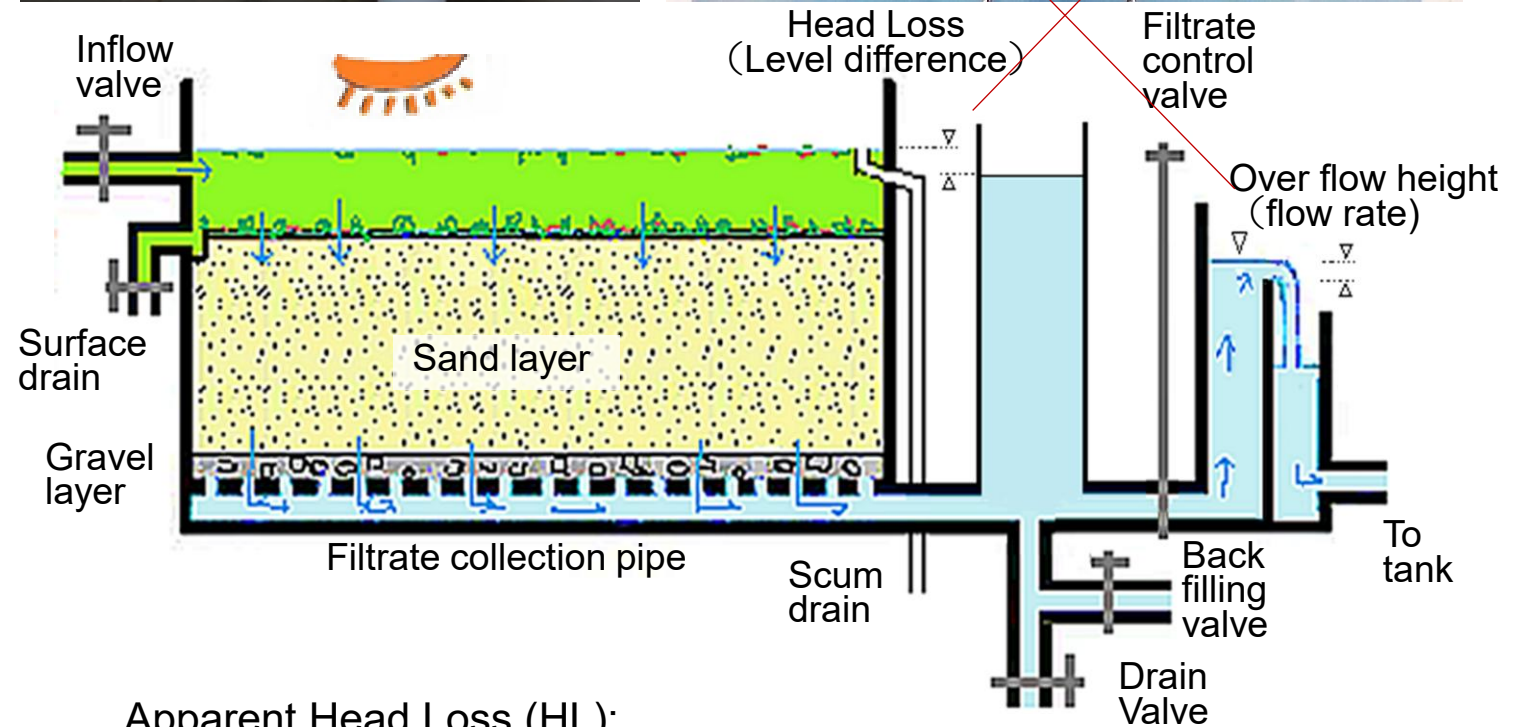
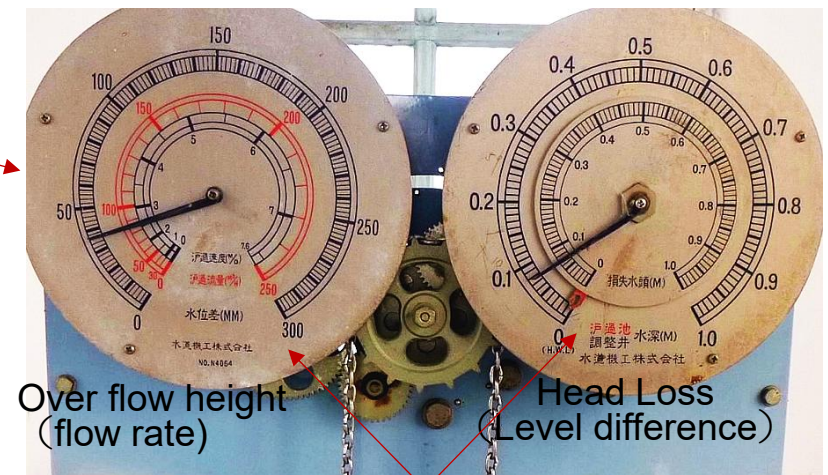
<https://www.youtube.com/watch?v=1ixdARf3Tk0&t=15s>

**Filter resistance :
Actual head loss is
not an index of filter
resistance as it is.**



Head Loss relates
to flow rate.

Head Loss is
proportional to
flow rate.



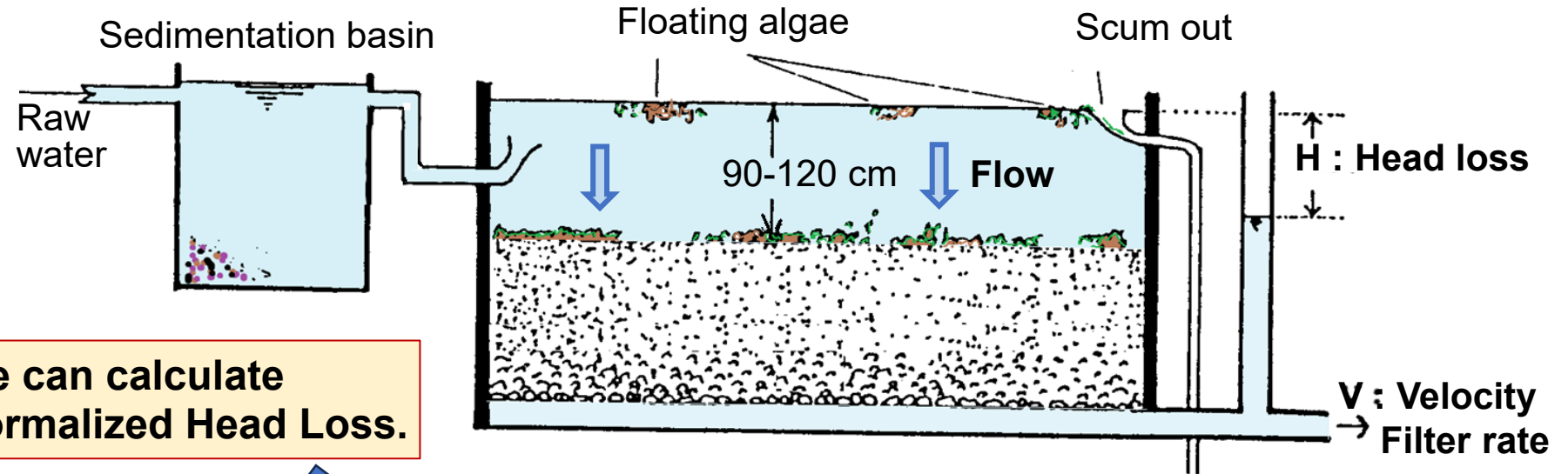
Apparent Head Loss (HL):

= This value is not an index of filtration resistance as it is.

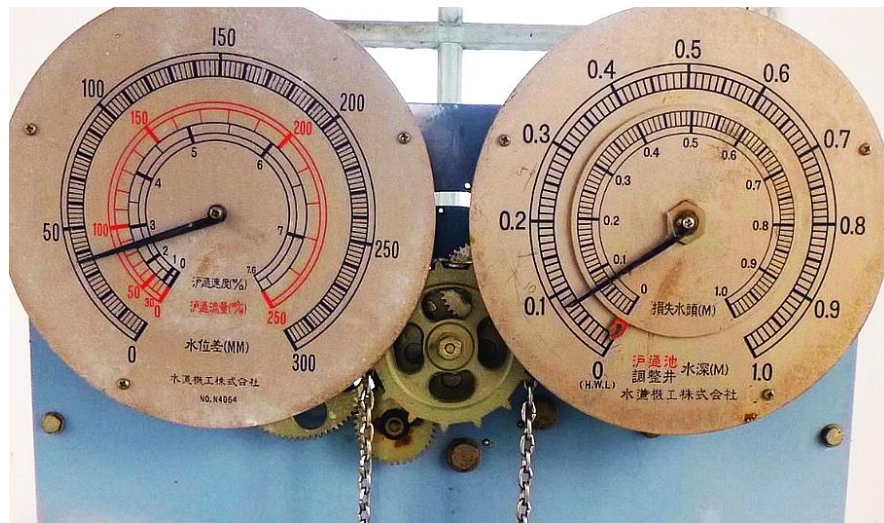
Calculate HL when filtered at standard filtration rate.

= Normalized Head Loss

Clog indicator: Head Loss (Filter Resistance) is proportional to flow rate.



We can calculate
Normalized Head Loss.



Over flow height
(flow rate)

Head Loss
(Level difference)

Actual velocity rate

Actual Head loss

Clog indicator: Actual **Head loss** (H : cm)
Actual Head loss (H : cm) is proportional to
actual velocity rate (V : cm/h or m/d). $H = k \times V$
Normal velocity rate (Vn) is 20cm/h (or 4.8 m/d).

NHL (Normalized Head Loss : Hn) at
 Normal velocity rate (Vn : 20 cm/h or 4.8 m/d)
NHL (Hn) at Normal velocity rate (Vn) can be calculated
 by the Actual head loss (H) and the observed actual
 velocity rate (V : cm/h or m/d).

$$H_n = k \times V_n \quad (H_n \div V_n = k), \quad H = k \times V \quad (H \div V = k)$$

$$H_n \div V_n = H \div V$$

$$\text{NHL (Normalized head loss: Hn)} : H_n = (H \times V_n) \div V$$



Someya WTP in Ueda, Nagano founded in 1923.

Someya WTP

Altitude 500 m

Original 3 filters was constructed in 1923

Original intake of subsurface water in 1923, pump up to WTP.

Pump up

Altitude 450 m



underground water pipe: 4 km, using natural gravity



Sugadaira reservoir Construct in 1968

Altitude 1,140 m



Ishifune WTP In 1969

Altitude 700 m

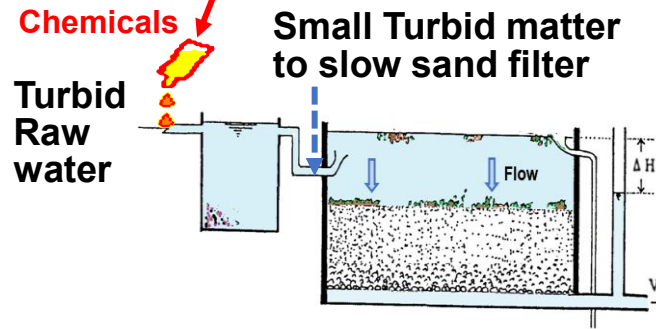


New intake of surface water for Someya WTP from 1953.

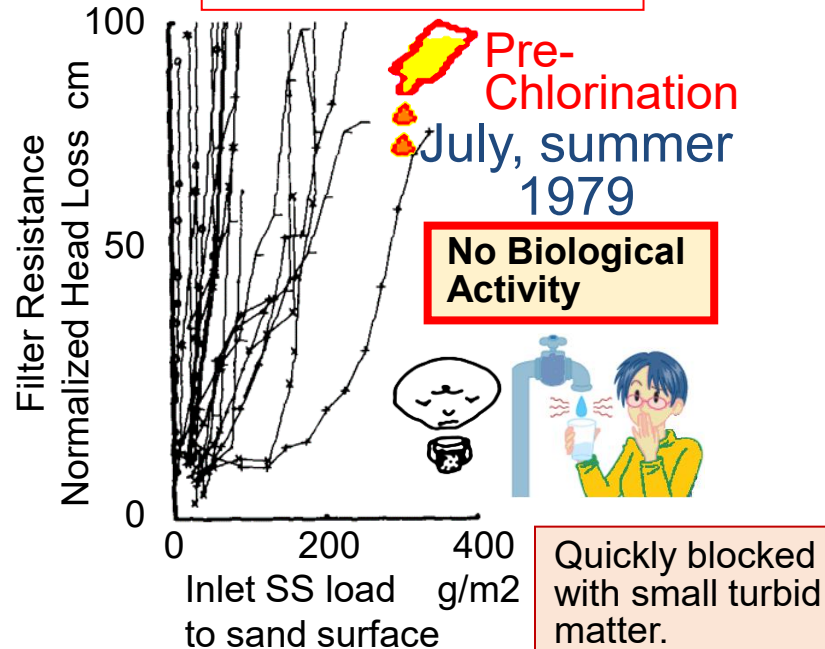
Altitude 600 m

Algicides(chemicals) and filter resistance

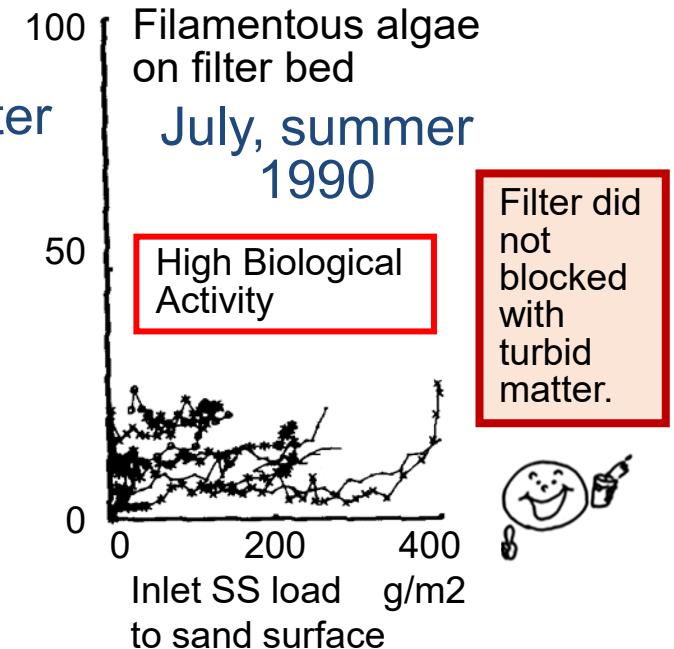
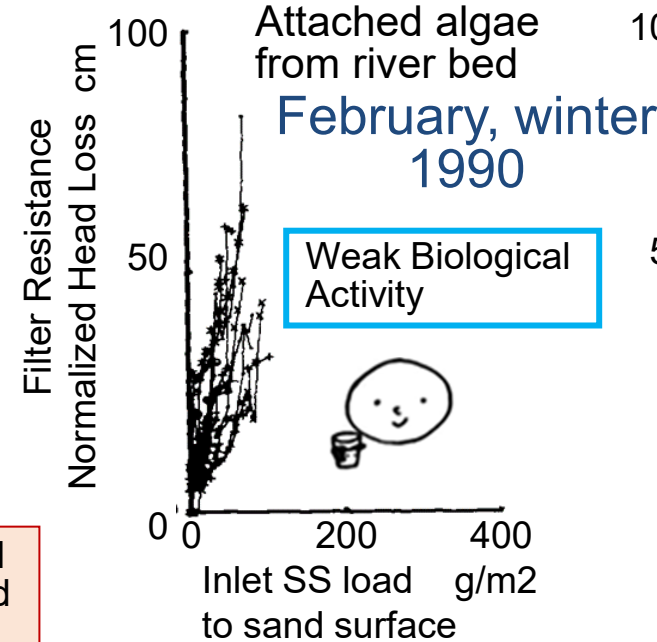
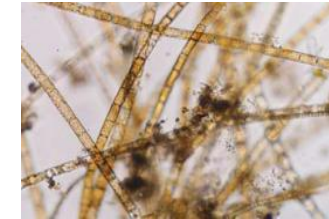
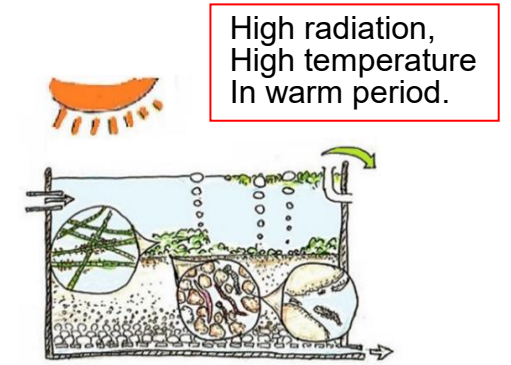
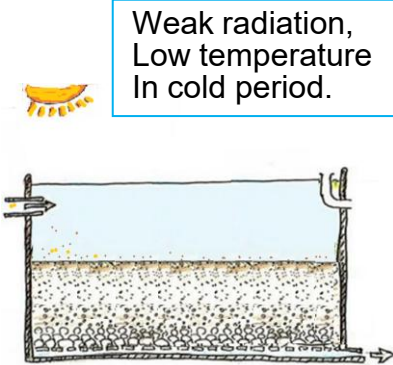
In rapid sand filter, it was common knowledge to add chemicals that biological communities dislike. Chemicals were also added during slow filtration in biological treatment.

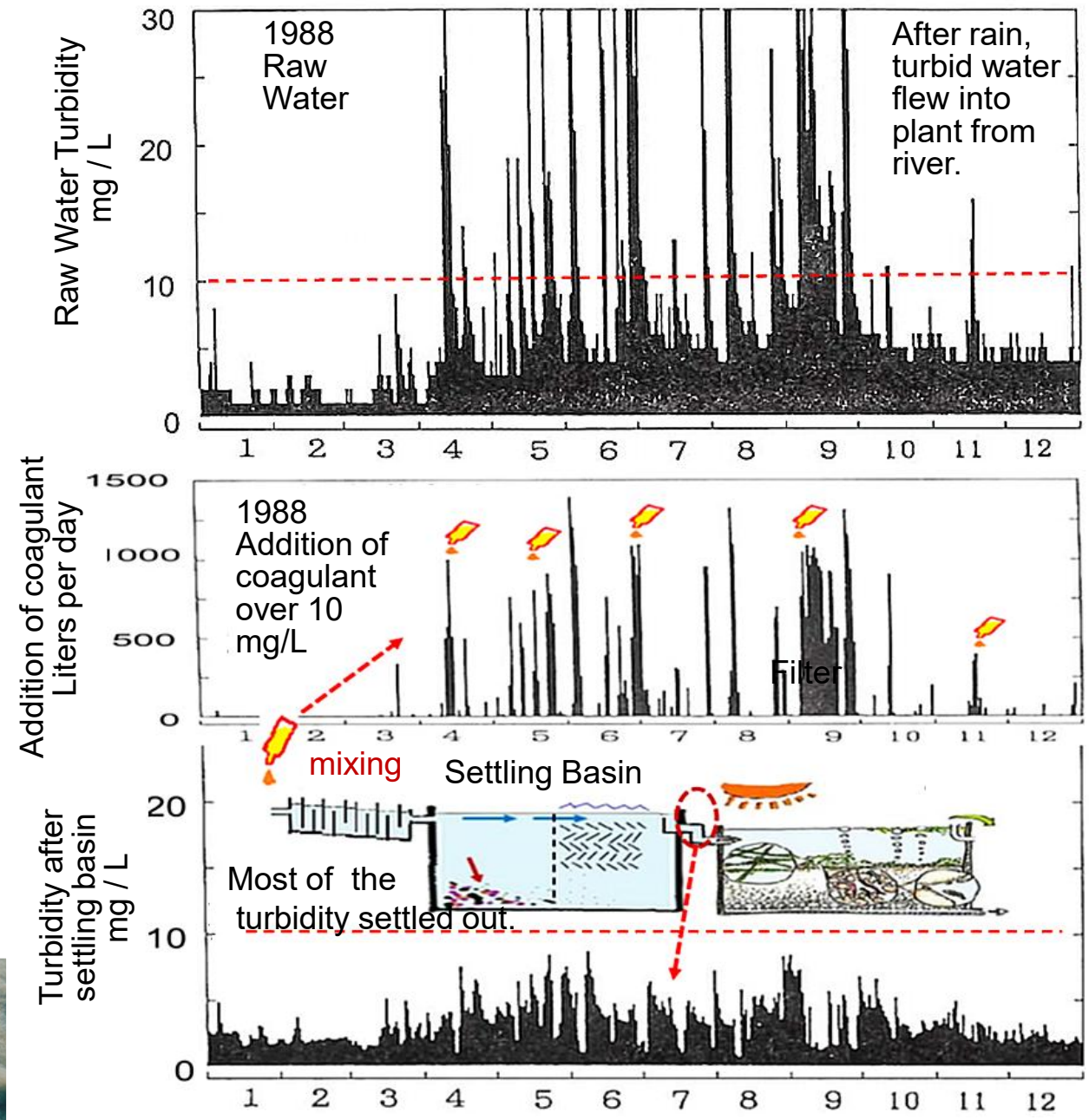
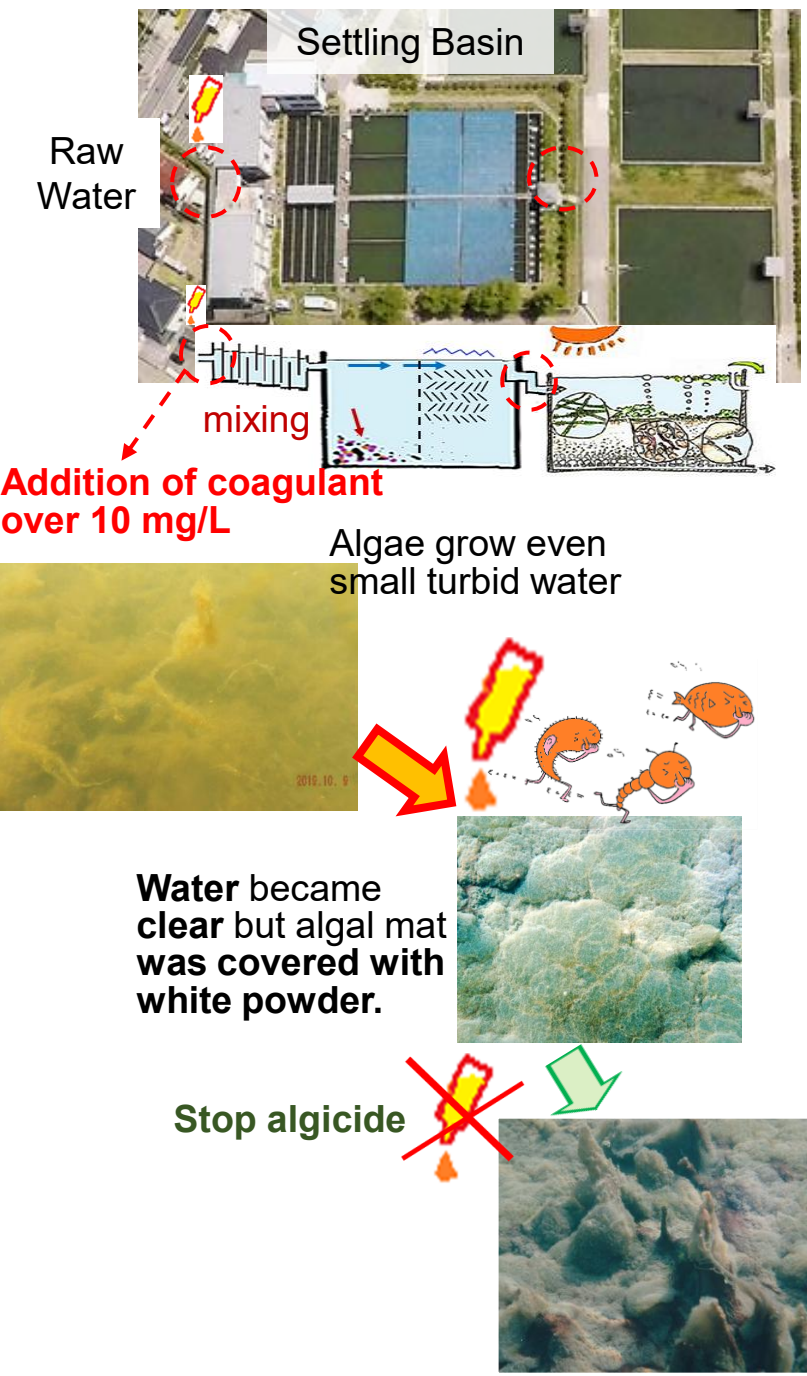


High solar radiation and high temperature period



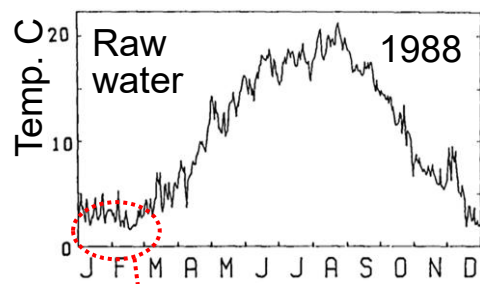
At Someya Water Purification Plant, pre-chlorination and copper sulfate were added as algaecides to suppress algal growth. Then, the filters clogged easily. There was also a problem with the smelly tap water.





At the Someya Water Purification Plant, even when turbid water came, the turbidity of the inflow water to the filter was reduced to below 10 degrees due to the sedimentation basin alone.

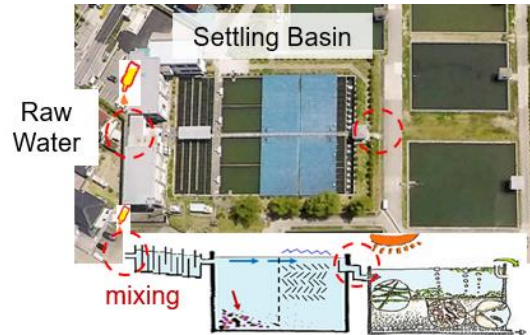
In Japan, a mountainous country, only settling tanks are sufficient. Flocculants are not necessary.



The water is heated in 4km of underground water pipes.

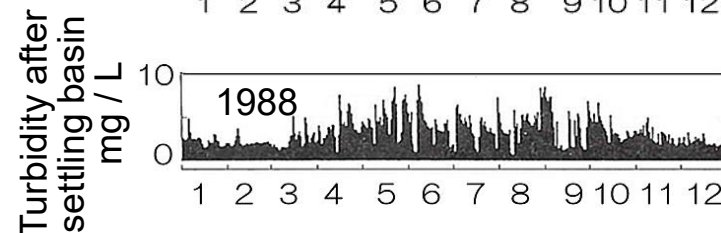
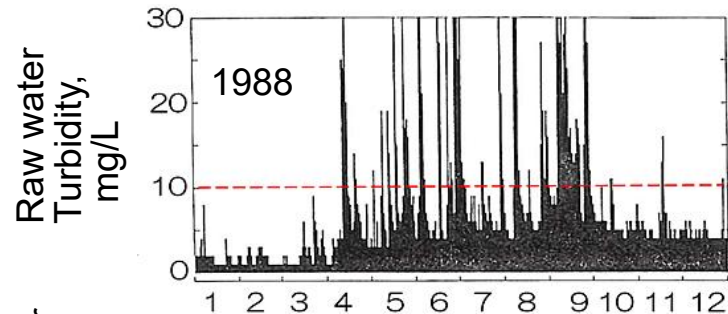


During the coldest months, the water surface of the filtration pond freezes.

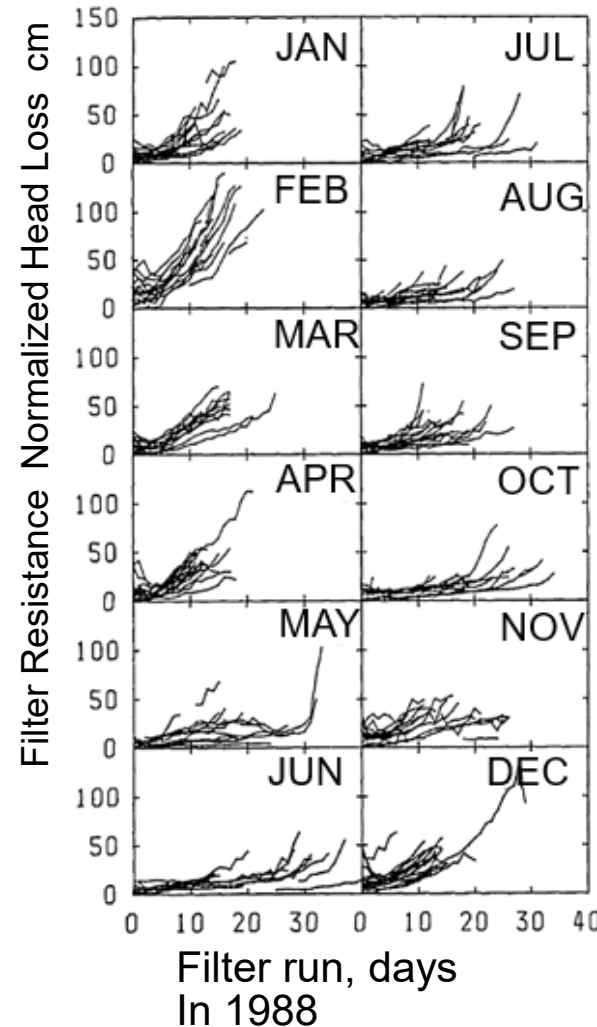


The viscosity of water is high, so resistance increases.

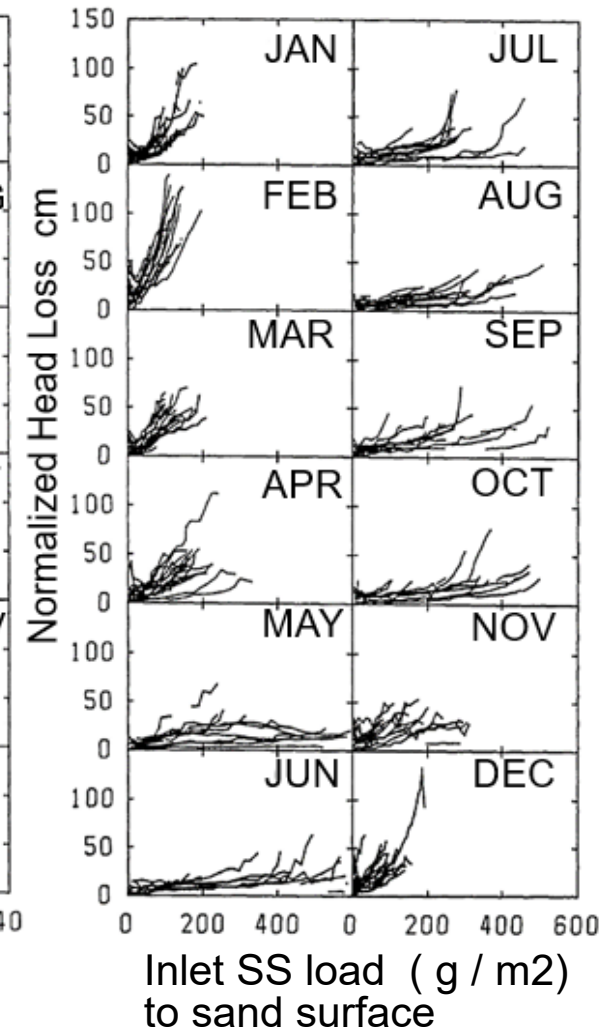
Biological activity is weak during the coldest months.



Filtration resistance is related to water temperature, water viscosity and biological activity.



From May to November, when algae begins to grow in the filtration pond, the resistance does not increase.

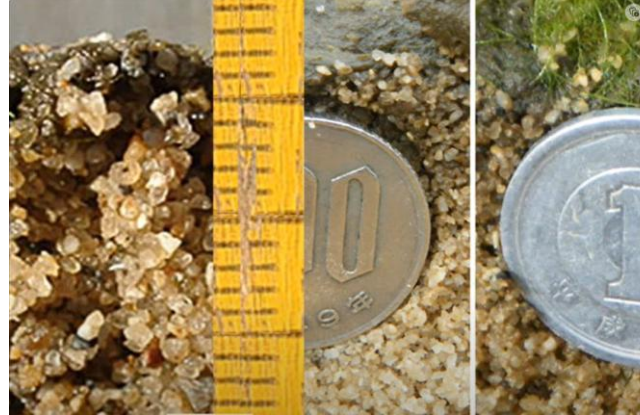


When algae began to grow, resistance did not increase even when turbidity entered the filtration pond.

If biological activity is good, filter resistance will not increase even if mountain river water becomes cloudy.

Water depth is the key.

Sand size is not so important.

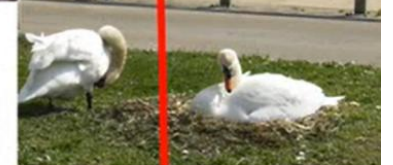
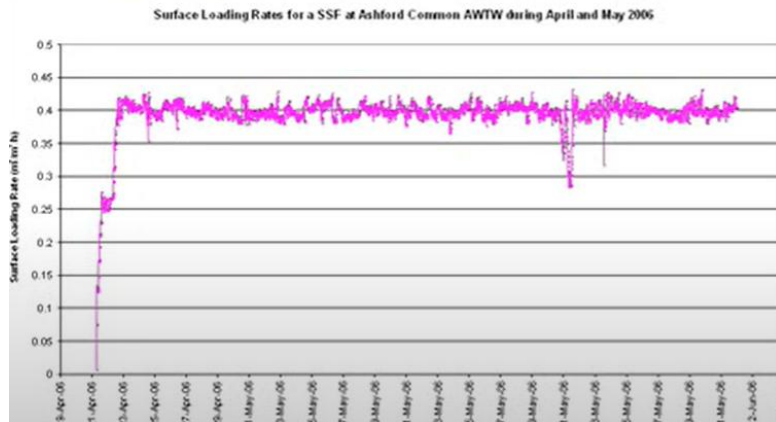


In order to activate the biological activity, water depth was shifted to shallow depth.

Place the large size of sand for rapid sand filter over the small size of slow sand filter.



Small size of sand for slow sand filter

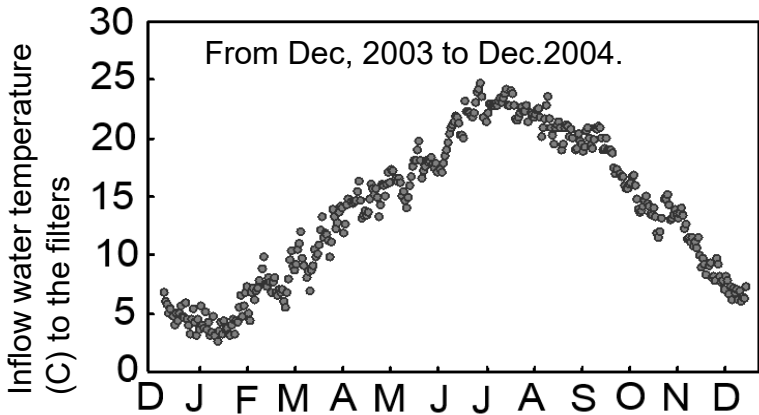
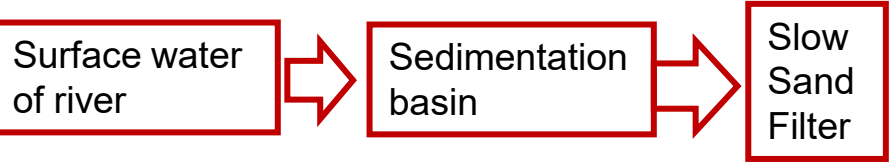


Shallow depth
accelerates biological
activity.

6 min

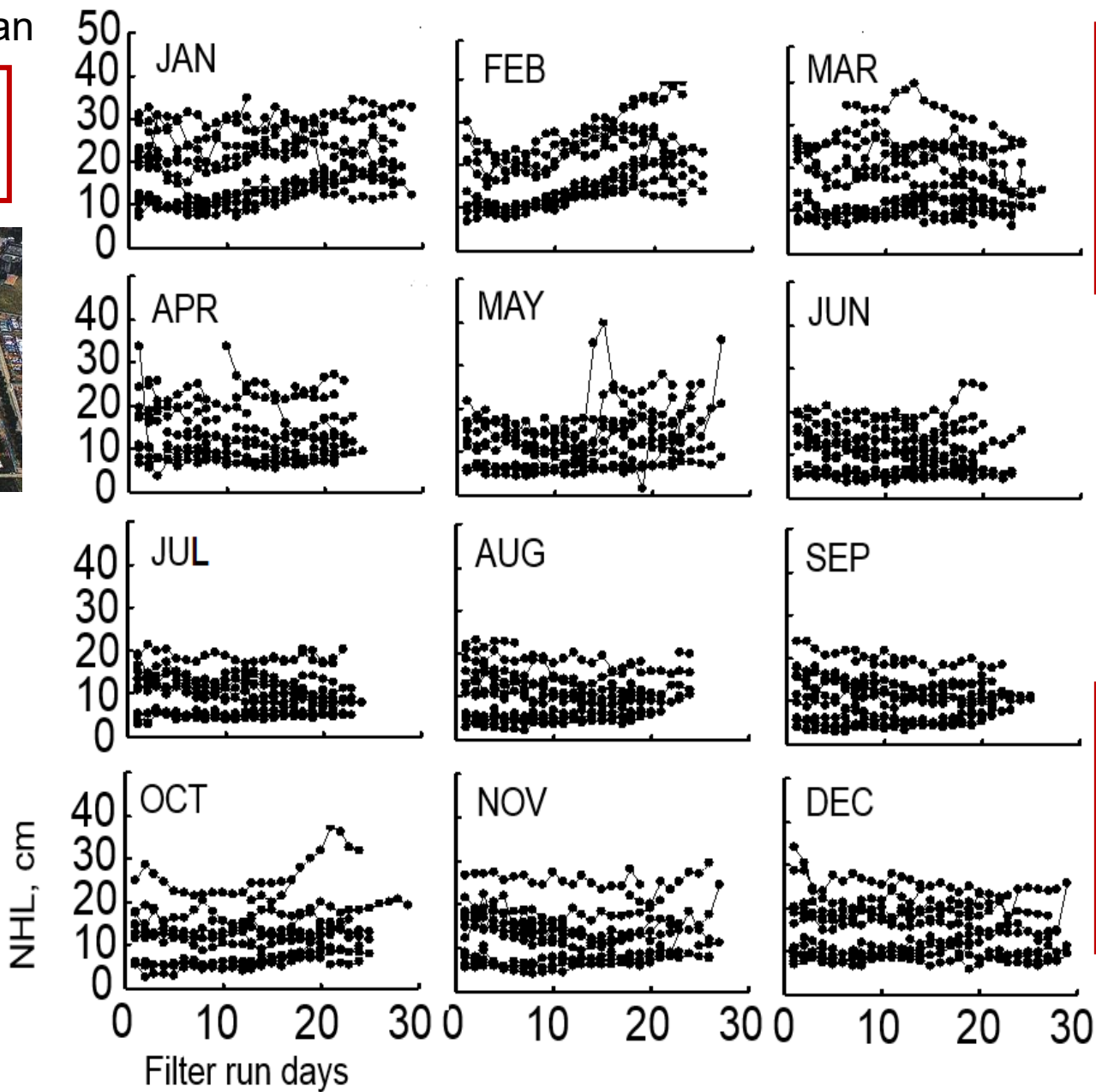
<https://www.youtube.com/watch?v=4toIA05VYF8&t=1s>

Wakata plant, Takasaki city, Gunma, Japan



The water surface of the filtration pond does not freeze.

Altitude above sea level : 150 m



Resistance did not increase even in cold water period.

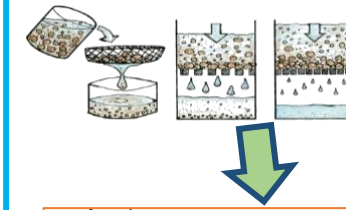
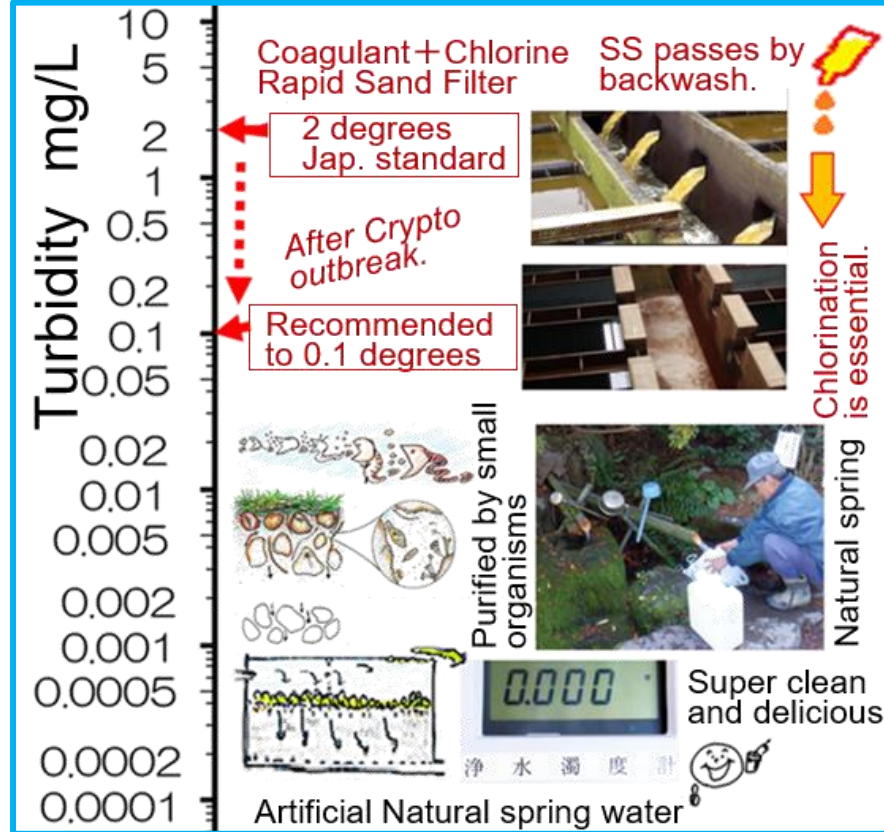
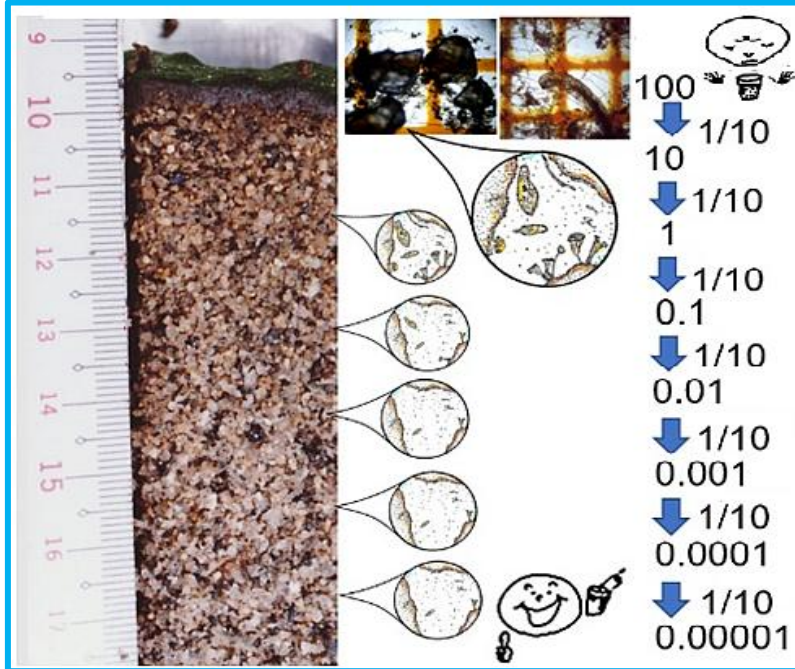
Filter does not clog in all the year.

This means filter clog related to biological activity.

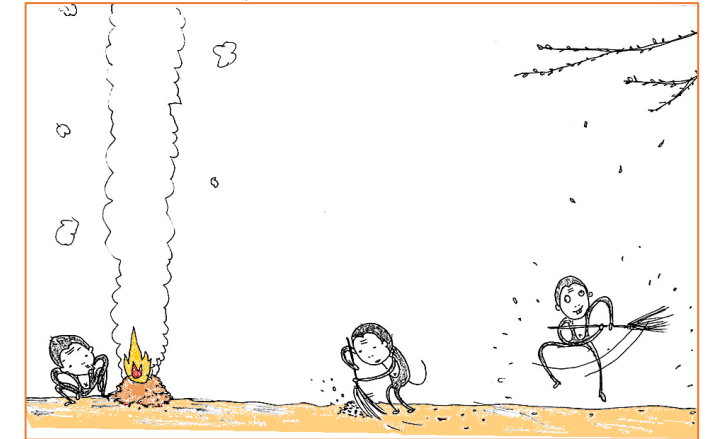
EPS makes Safe and Super Clean and Delicious Water. Acceptable Risk of Bacteria.

Part 8.

EPS 2025-OBW
Nov. Part 8:66-71
6 slides



Original Image of Slow Sand Filter.

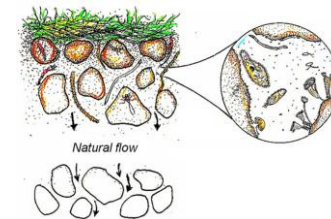


Burn out: change

Collection

Dilute

Real purification?

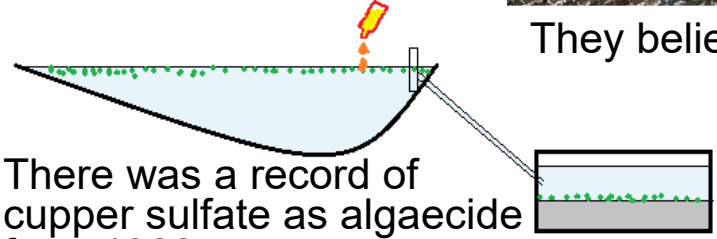


Ecological Purification System

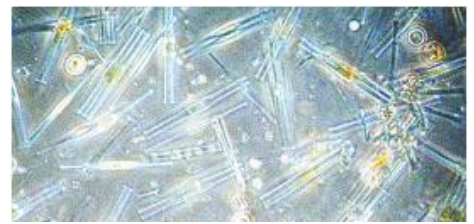


Acceptable risk

Japanese leaders of water works misunderstood slow sand filtration, thinking it was simply mechanical sieve filtration. The use of algacides caused the filters to become clogged, and the quality of the filtered water was poor. The turbid matter penetrated deep into the sand layer.

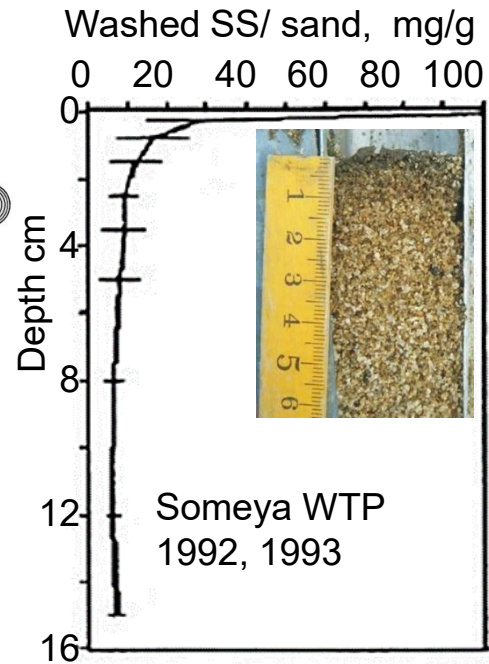
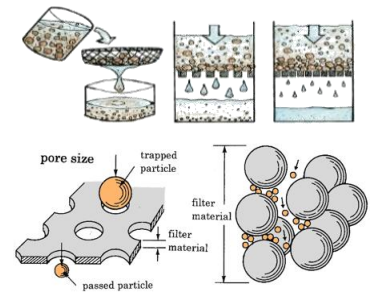


There was a record of copper sulfate as algacide from 1928.



They believed that SSF was mechanical filter by the name of SSF.

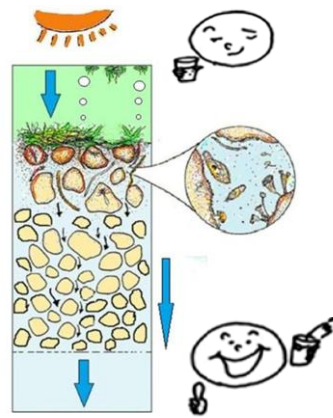
Phytoplankton from the reservoir is just accumulated on the filter bed. There is no growth of algae in this filter due to the influence of algacide in the reservoir.



This is EPS.

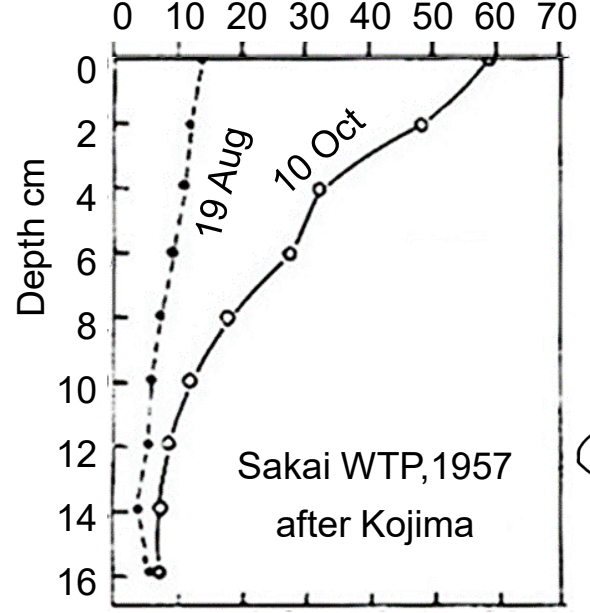


Google map in Oct. 2025

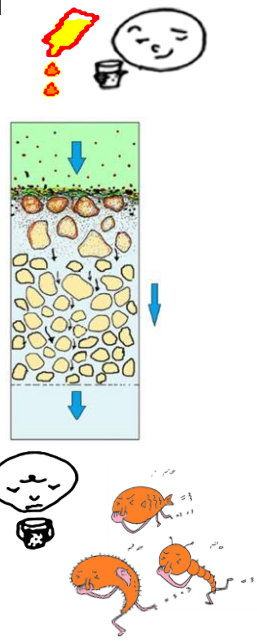


Microscopic organisms is very sensitive to small amount of toxin.

Precipitate / 30min, ml/100g sand



If living organisms cannot play an active role, the sand layer becomes contaminated in deep.



Natural sweet spring water

감로수 Sweet drop water 甘露水



Rain
harvest
tank

Natural springs and
rainwater are usually
sweet and delicious.

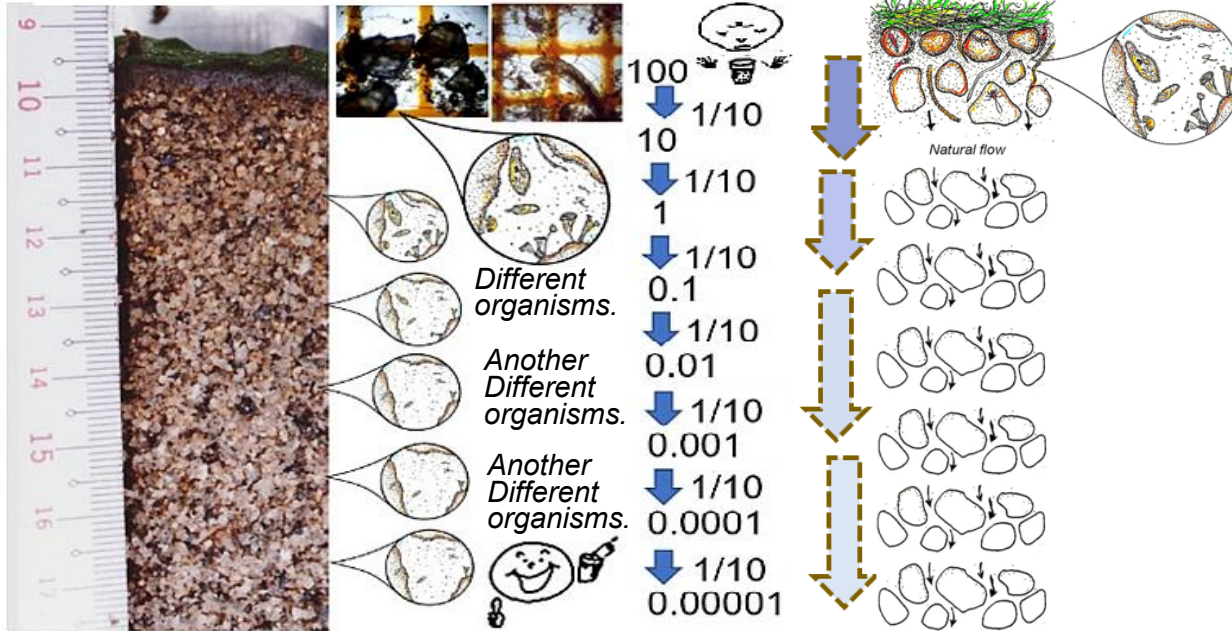


Tap water is
for drinking
water.
But people
don't drink
water directly
from the tap.

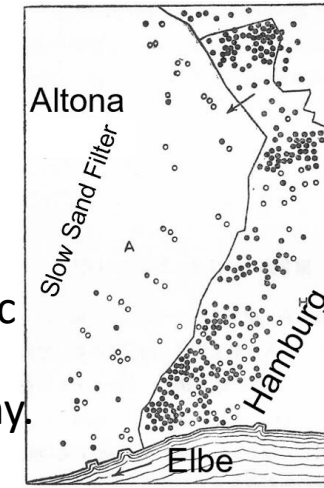


**Something
wrong.**

Organisms living on the surface and beneath it are not the same. **Different creatures** are active. There is different food for different creatures.

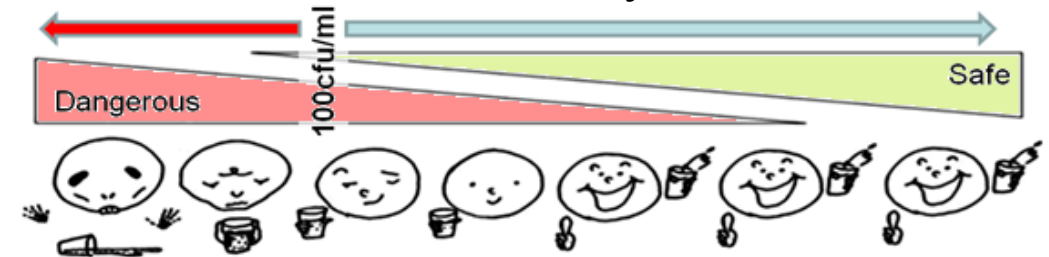


A cholera epidemic broke out in Hamburg, Germany.



Dr. **Robert Koch** found in **1892** that when bacterial counts were less than **100 colony-forming units per mL (cfu/mL)**, epidemics of cholera and typhoid were reduced.

Present WHO safe standard for bacteria is referred to this 100 cfu/mL by Dr. R. Koch.



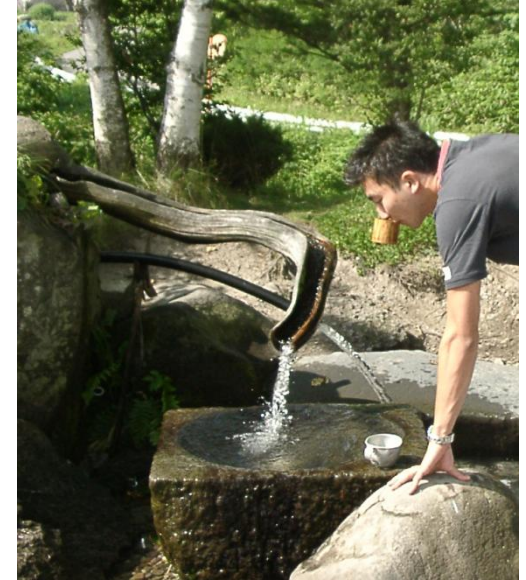
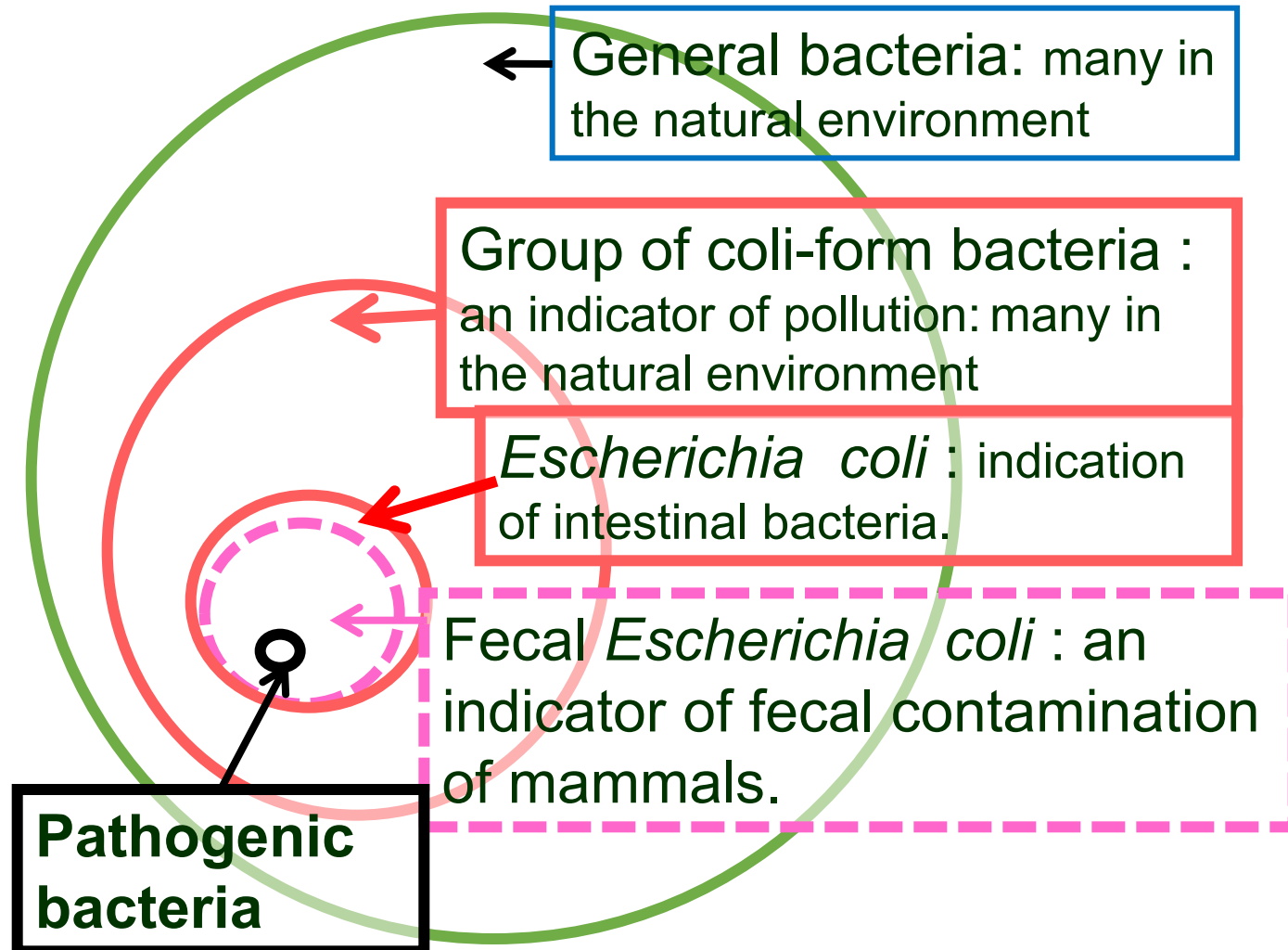
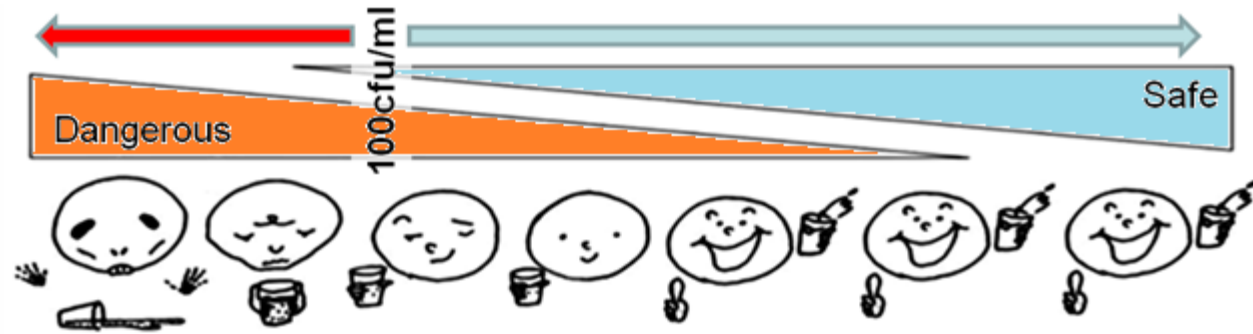
This idea is so called **Acceptable Risk**.



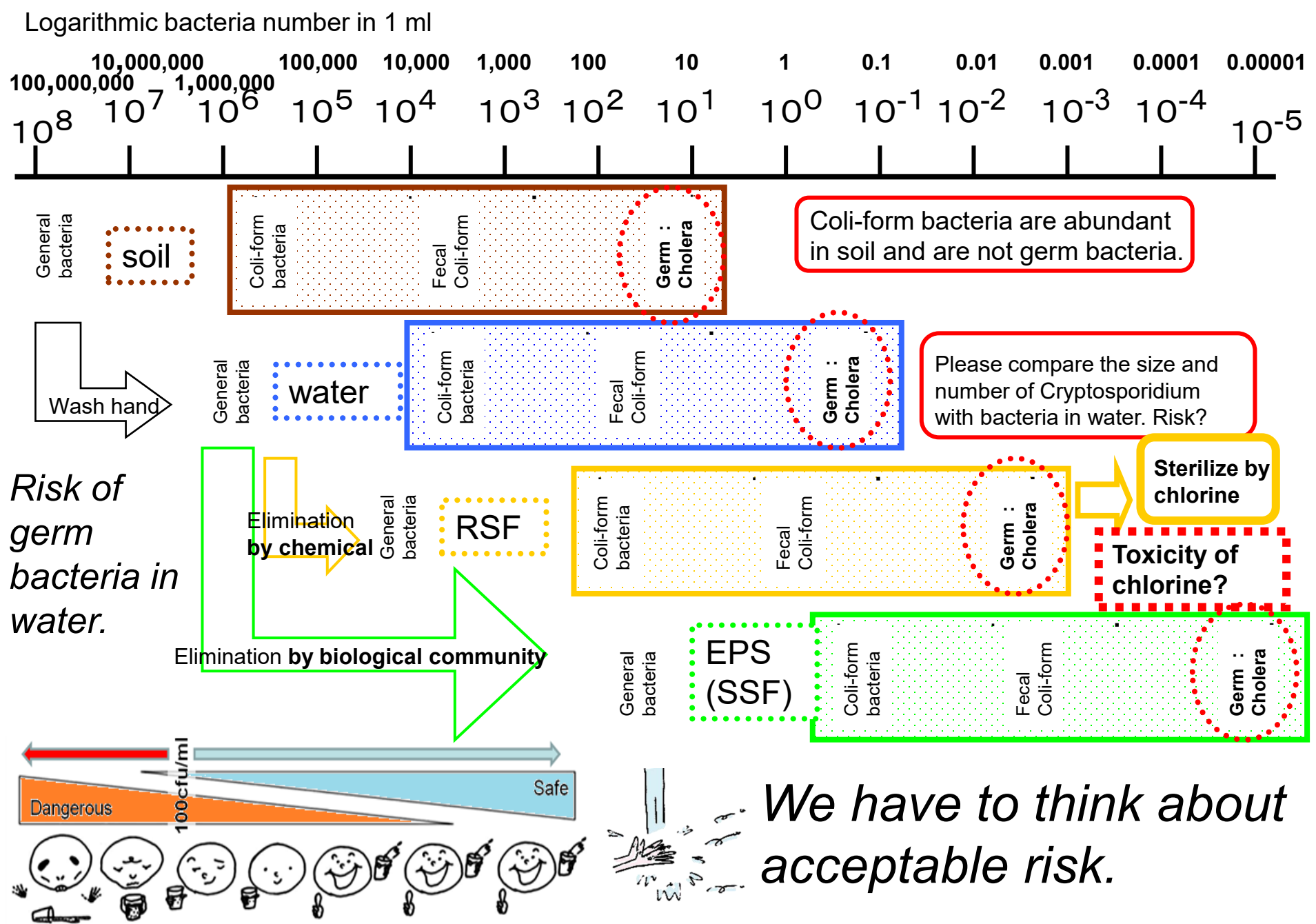
How to reduce the risk.
One of the best ways.
Wash our hands!



We have to think about acceptable risk.



There are so many bacteria.
 → Medical doctor touches with patients.
 Doctor is safe.



We have to think about acceptable risk.

EPS from Japan to the world as our technology that we can make it by ourselves.

Part 9.

EPS 2025-OBW
Nov. Part 9:72-79
8 slides

Yamaha motor company provided Safe Water to Villagers as Social Contribution in Indonesia in 2001.



Villager maintains over 10 years by themselves.



Public tap system



Tap keeper collects money of filling the bottle for the maintenance cost of the plant.

Two bottles of 20liters per 1 family. This water is used for drinking and cooking only. This water is not used for bath and washing hands. Diarrhea and eye sickness are disappeared.

Turn to Health village.



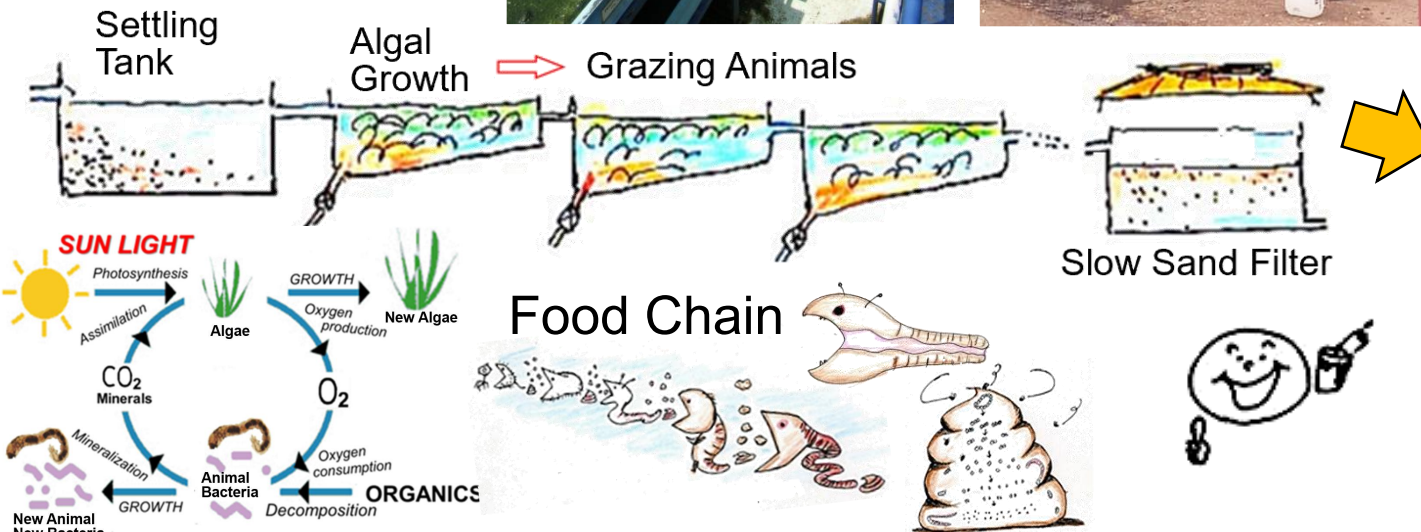
Sanitary sense and its level are distributed to the villagers.



This acts to protect against sickness.



Acceptable Risk



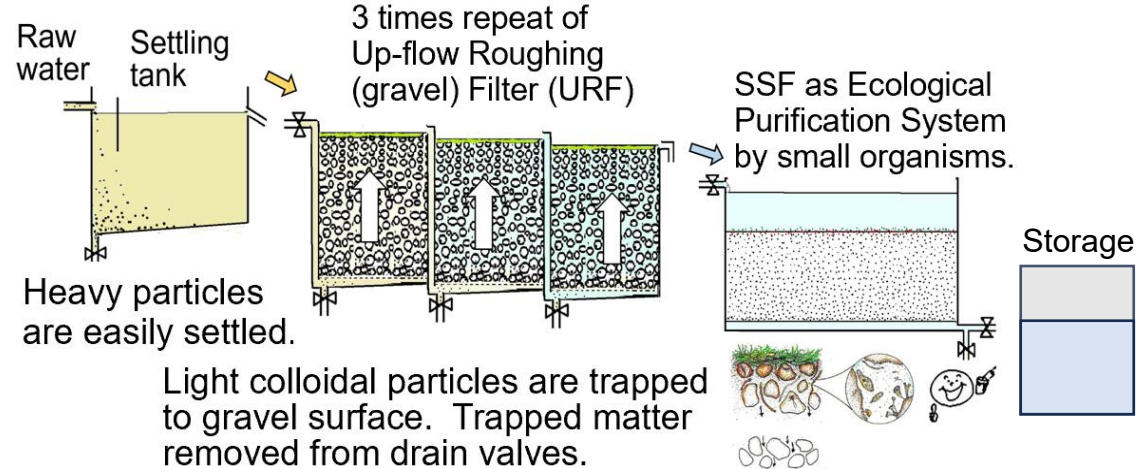
YAMAHA clean water system to the world.



I advised to construct new Water Purification plant for a national hospital, Sri Lanka by EPS in 2001.



EPS in Sri Lanka
Muddy water of tropical river



Turbid matter reduction by Settling tank and URF without chemicals.

Two Slow Sand Filters

Storages for Filtrate



To protect against fallen leaves and branches, we covered it with wire mesh.



Two lines of 3 steps of URF



Two settling tanks

I explained EPS mechanism of chemical free system.

Manager said **"Conventional system is a commercial filter. This is a natural filter"**.

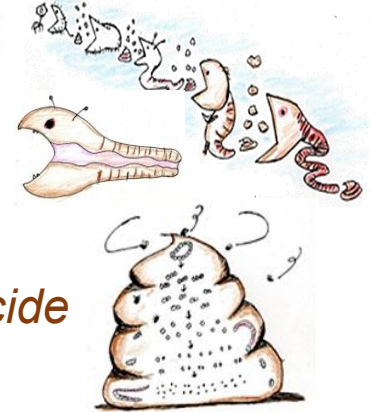
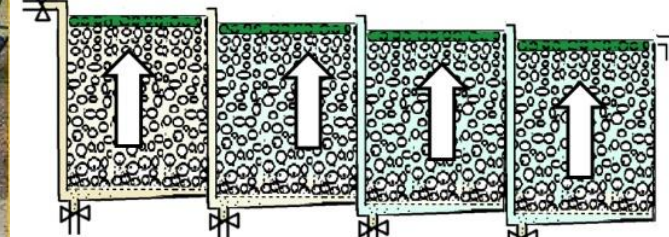
I advised EPS for safe drinking water in arsenate contaminated Bangladesh in 2004.

Surface water is polluted and ground water is contaminated with arsenate in Bangladesh.

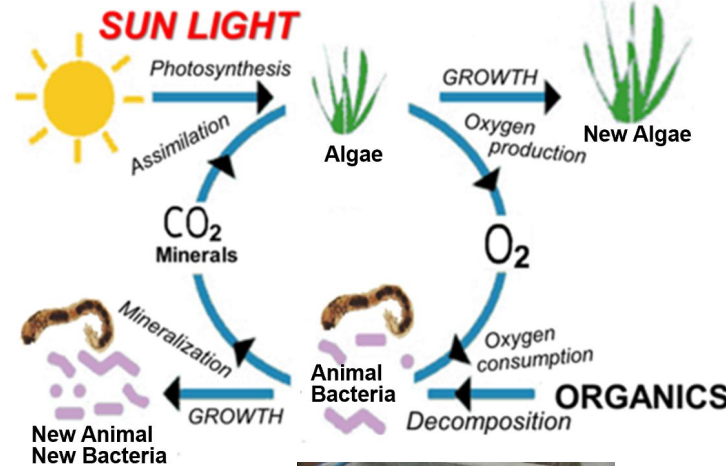
They asked me that reduction system for herbicide and pesticide without chemicals.



Algal growth and decomposition by animal.



Repeat for 4 times of URF to completely decompose herbicide and pesticide by repeated process of food chain.



Complete decomposition (mineralization) in the faecal pellet.
Anaerobic condition in fecal pellet.



Local staffs of Asia Arsenate Network (NGO) understood the EPS mechanism.

Mr Mizan sent me photos. They made new EPS in Sylet, Bangladesh by themselves, by UNICEF fund.

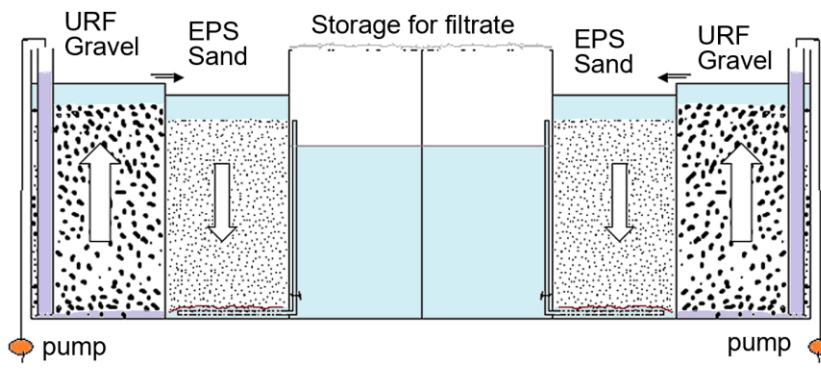
Mr. Jin Shengzhe, translator of Chinese version of Japanese EPS manual, made three EPS plants in China in 2008 after the great earthquake.

In 2008, Huo Dai Shan, Shenqiu county, Henan province, made safe drinking water from contaminated groundwater under the guidance of Jin Shengzhe.



Since then, water purification systems have been constructed in over 40 locations.

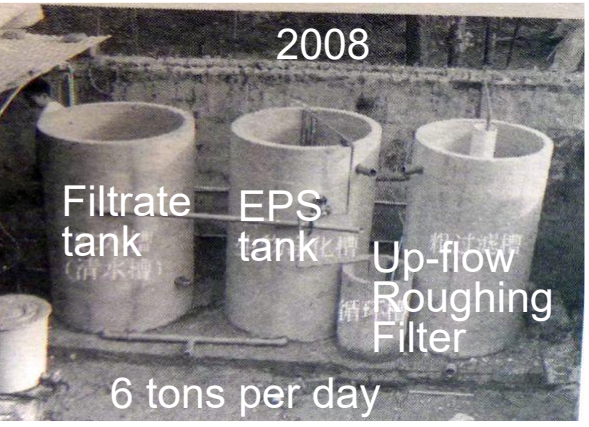
Covered EPS was constructed at a school for students and villagers in August, 2014.



Filter (2 m x 4 m)
2 set (URF+EPS)

70-80 m3/d,
16 liters/d/person

246 students and
4,600 villagers



Groundwater (tube well)

Covered EPS was necessary in cold winter.



May 2016.

Huo Dai Shan



Jin Shengzhe

Mr. Jin said that there is a saying in China, “ 積善積德 Accumulate good deeds and virtues”

Mr. Vishwa Jeet from Fiji learned EPS from JICA training in Okinawa in 2011.



Cava ceremony

I cannot say chlorinated water.

Reduce the risk

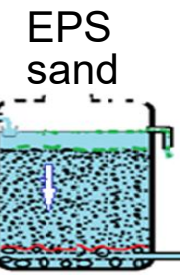
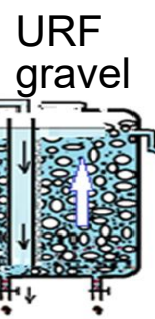
Present storage tank



Non-treated water



After rain, turbid water comes.



Public taps

Always clean and delicious water.



2011.8.MiyakoJima Island



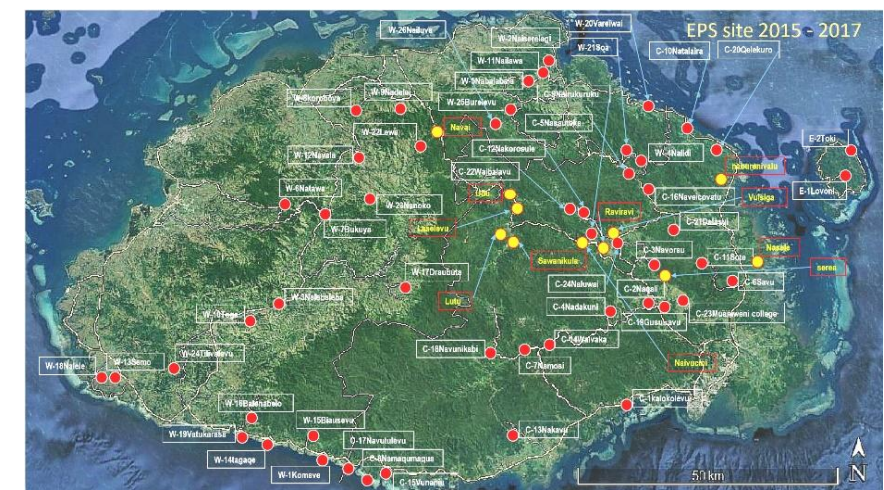
Rain harvest tank of 2.7 tons



Vishwa confirmed EPS performance.



Jan. 2013.
Project opening seminar on Safe drinking water for all villagers by EPS in Fiji.



EPS plants were completed from 2014 to 2018 (4 years).

I contributed as a short-term expert (2 times of 1 month per year).

From 2006 to Samoa
JICA Okinawa project

Increase biological activity and help improve maintenance and management.

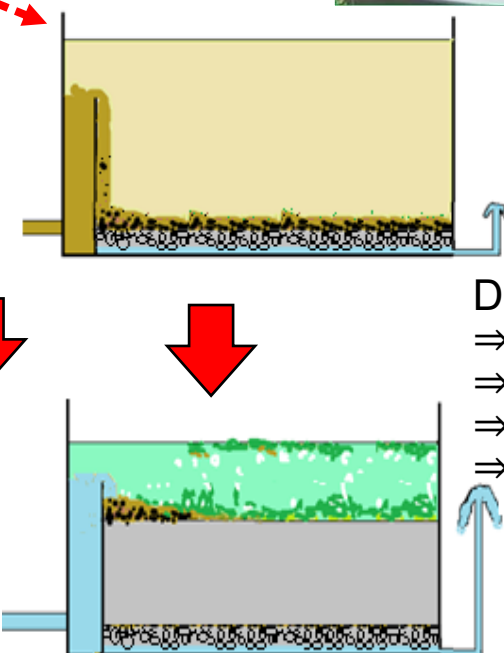
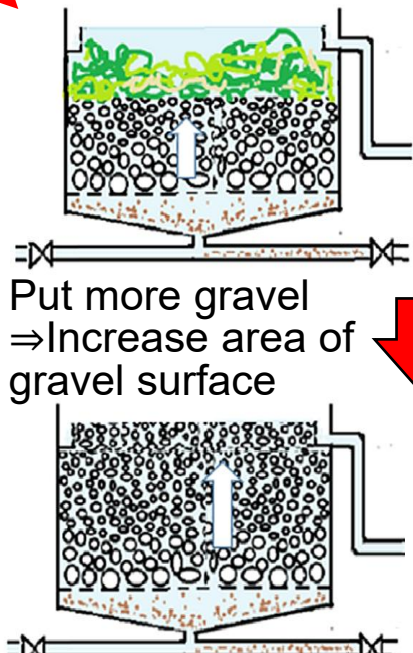
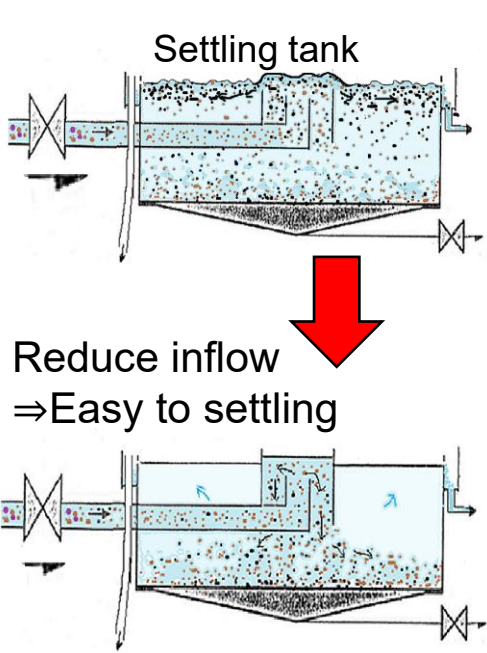
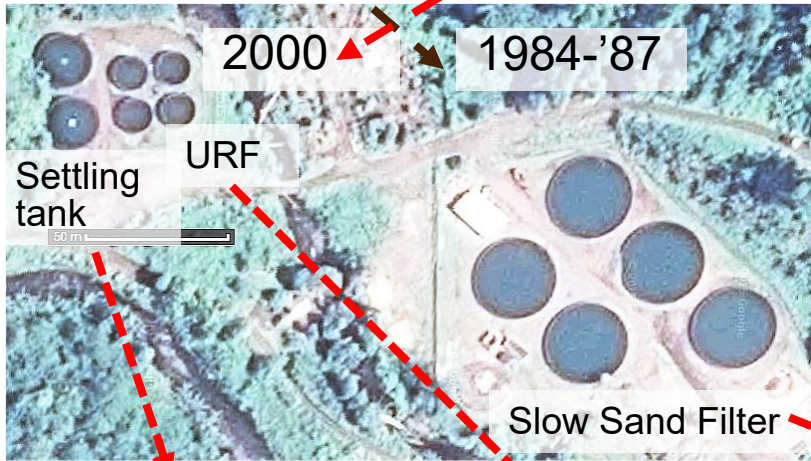
1984-'87 SSF
by Germany

2000 Settling and
URF by Germany

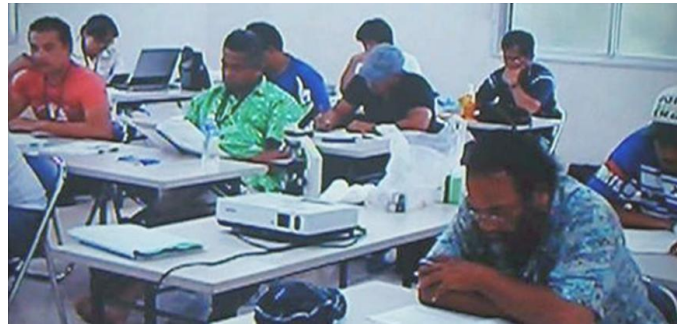
2006~JICA Miyakojima

They learned about EPS function.

2010~JICA Miyakojima⇒All Okinawa
Advice EPS, Water system



I contributed to JICA training on EPS in Okinawa from 2006.



Ms. Marista from the Solomon Islands, gave a speech of thanks on behalf of the trainees at the end of the six-week JICA training in Okinawa on September 1, 2010.

It is also worth appreciating the Ecological Purification System as taught by you, Dr. Nakamoto; a simple, natural and yet an effective water purification technology, we can all agree to as the most relevant technology for the Islands. It is cheap to construct, operate and maintain which makes it even more attractive. We are grateful to your pioneering research on this technology and for generously impart this to us, so that the people of the pacific may in the very near future will have access to the high quality and delicious taste that this technology provides.



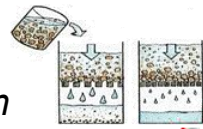
International Course on
Slow Sand Filter in
Okinawa, in 2010 by
JICA – YouTube / 6:08
<https://www.youtube.com/watch?v=c3mVlbmFPqA&t=27s>



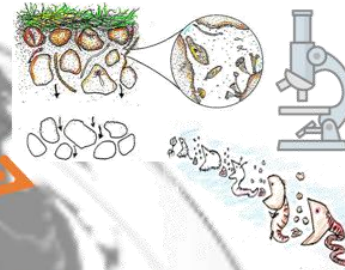
Slow Sand Filter is Ecological Purification Systems.

This new purification technique from Japan has spread all over the world.

They believe SSF is Mechanical Filter to make clean spring water in a flood plain.



Slow Sand Filter



Ecological Purification System

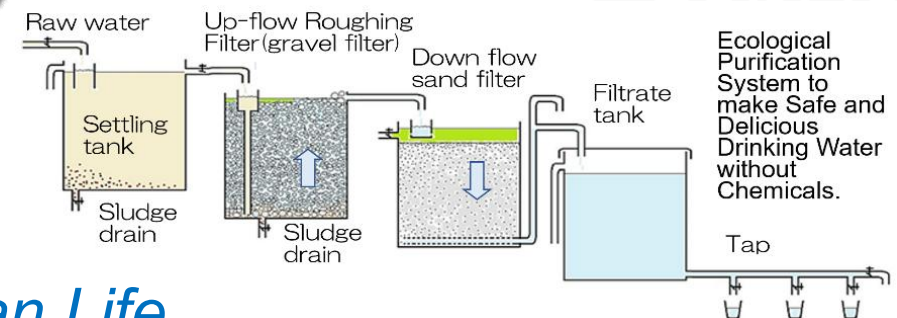


Mechanism of EPS 7 minutes

<https://www.youtube.com/watch?v=ArWM3PVY3GM>



Ecological Purification System from Japan to the world



Applied Ecology is for Human Life.

Slow Sand Filter is Ecological Purification System. Part 5.

Slow means gentle for small organisms. Sand is just habitat for small organisms. Food Chain is the key. Key is Gentle for Small Organisms.

Non-polluted water contains fine SS and poor food for small organisms in continent rivers in USA.

Cold in winter. Biological activity is weak in winter. Filter easy to block by suspended solid.

Spread SSF to the warm countries. Biological activity is high in warm region.

Non-polluted river in new continent: poor food for small organisms
 1882: NJ, USA. Coagulation treatment : Origin of Rapid sand filter
 1910: NJ, USA. Chlorine treatment Completion of **American Filter**

Rapid Sand Filter is chemical treatment.

People loves new technology. → RSF spread to the world.

41

<https://youtu.be/kenaU8PEStA>

Filter Clog relates to Biological Activity. Filter Resistance relates to Temperature. Part 7.

EPS 2025-OBW Nov. Part 7-57-65 9 slides

Slow Sand Filter Plant (EPS) in Ueda, and NHL (youtube.com) 4 min

<https://www.youtube.com/watch?v=1ixdARf3TK0&t=15s>

57

<https://youtu.be/TIvfsih7EOI>

EPS from Japan to the world as our technology that we can make it by ourselves. Part 9.

EPS 2025-OBW Nov. Part 9-72-79 8 slides

Yamaha motor company provided Safe Water to Villagers as Social Contribution in Indonesia in 2001.

Villager maintains over 10 years by themselves.

Public tap system

Tap keeper collects money of filling the bottle for the maintenance cost of the plant.

Turn to Health village.

Sanitary sense and its level are distributed to the villagers.

This acts to protect against sickness.

YAMAHA clean water system to the world.

Acceptable Risk

72

<https://youtu.be/i6gYGt5bRAM>

Hungry condition is normal. Living things are always ready to grow. Part 6.

EPS 2025-OBW Nov. Part 6-49-56 8 slides

Stagnant environment vs **Running environment** (Stream, river)

Horizontal running water

The **boundary** between river and lake or land and lake. There is a transition site. **Suitable organisms** grow at new environment.

All living things are in a **hungry** condition, always waiting for an opportunity to reproduce.

In places where the environment changes, biological communities suited to the new environment become active.

Living things are always ready to grow.

1974, Broa (Lobo), São Carlos, São Paulo, Brazil

Broa reservoir

49

<https://youtu.be/ojPKWKujk5k>

EPS makes Safe and Super Clean and Delicious Water. Acceptable Risk of Bacteria. Part 8.

EPS 2025-OBW Nov. Part 8-66-71 6 slides

Coagulant + Chlorine vs **Rapid Sand Filter**

SS passes by backwash.

After Crypto outbreak. Recommended to 0.1 degrees.

Artificial Natural spring water

Super clean and delicious.

Real purification?

Ecological Purification System

66

https://youtu.be/8kCqHE23_6E

Part 6.

EPS 2025-OBW Nov. Part 6-49-56 8 slides

3:38

Part 8.

EPS 2025-OBW Nov. Part 8-66-71 6 slides

2:07